

 ICOM

# SERVICE MANUAL

DUAL BAND FM TRANSCEIVER

**IC-2350H**

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Icom Inc.

## INTRODUCTION

This service manual describes the latest information for the IC-2350H at the time of publication.

MODEL	VERSION NO.	VERSION	SYMBOL
IC-2350H	#02	Europe	EUR
	#03	Italy	ITA
	#05	U.S.A.	USA
	#06	Korea	KOR
	#07	Australia	AUS
	#08	Asia	SEA

## DANGER

**NEVER** connect the transceiver to an AC outlet or to a DC power supply that uses more than 16 V. Such a connection could cause a fire hazard and/or electric shock.

**DO NOT** expose the transceiver to rain, snow or any liquids.

**DO NOT** reverse the polarities of the power supply when connecting the transceiver.

**DO NOT** apply an RF signal of more than 20 dBm (100 mW) to the antenna connector. This could damage the transceiver's front end.



## ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

### <SAMPLE ORDER>

1110002750 S.I.C TA75S01F IC-2350H MAIN UNIT 1 piece  
8810004430 Screw PH M3 x 6 ZK IC-2350H Bottom cover 6 pieces

Addresses are provided on the inside back cover for your convenience.

## REPAIR NOTES

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated tuning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 40 dB to 50 dB attenuator between the transceiver and a deviation meter or spectrum analyser when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.

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# SECTION 1 SPECIFICATIONS

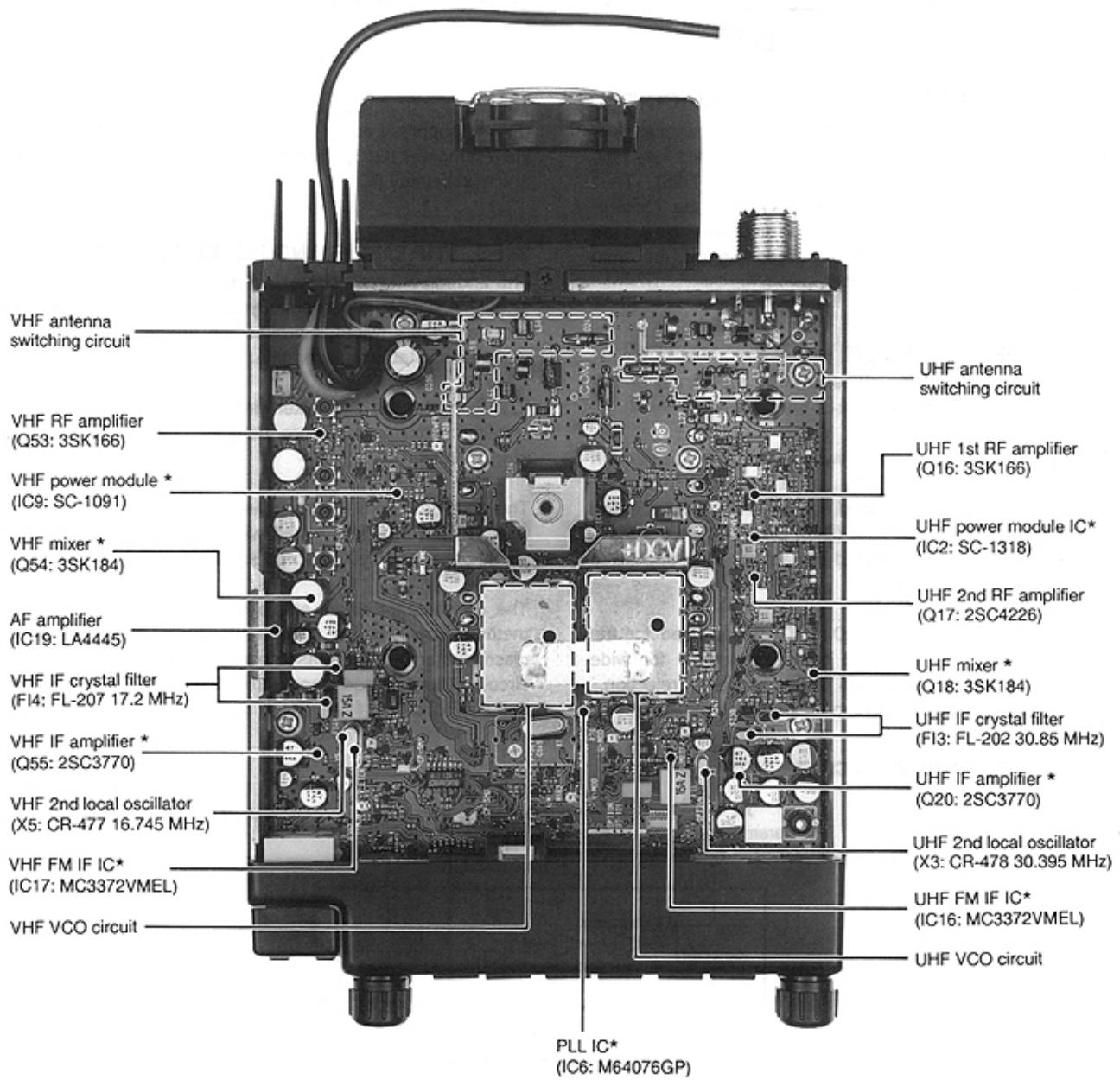
		144 MHz	430 (440) MHz	
GENERAL	Frequency coverage (MHz)	U.S.A.	Tx:144.0–148.0 MHz Rx:118.0–174.0 MHz <sup>1</sup>	
		Europe	144.0–146.0 MHz	
		Asia	Tx:144.0–148.0 MHz Rx:136.0–174.0 MHz <sup>1</sup>	
		Italy	Tx:144.0–148.0 MHz Rx:136.0–174.0 MHz <sup>1</sup>	
		Australia	144.0–148.0 MHz	
		Guaranteed frequency range: * <sup>1</sup> 144.0–148.0 MHz * <sup>2</sup> 430.0–440.0 MHz		
Mode		FM (F3E)		
Frequency stability (-10 °C to +60 °C, +14 °F to +140 °F)		±10 ppm		
Tuning steps		5, 10, 12.5, 15, 20, 25, 30 or 50 kHz		
Antenna impedance		50 Ω (nominal)		
External DC power		13.8 V DC ± 15 % (negative ground)		
Current drain (at 13.5 V, typical)	Tx	High	11.5 A (at 50 W)	
		Low 2	6.0 A (at 10 W)	
		Low 1	4.5 A (at 5 W)	
	Rx	Rated audio	1.8 A	
		Squelch ON	1.2 A	
Usable temperature range		-10 °C to +60 °C (+14 °F to +140 °F)		
Dimensions		140 (W) x 40 (H) x 204.5 (D) mm; 5 1/2 (W) x 1 9/16 (H) x 8 1/16 (D) in		
Weight		1.2 kg; 2 lb 10 oz		
TRANSMITTER	Output power		50 W(HIGH), 10 W(LOW 2), 5 W(LOW1)	
	Modulation system		Variable reactance frequency modulation	
	Max. frequency deviation		±5.0 kHz	
	Spurious emissions		Less than -60 dB	
	Microphone impedance		600 Ω	
RECEIVER	Receive system		Double-conversion superheterodyne	
	Intermediate frequencies		1st: 17.2 MHz ; 2nd: 455 kHz	
	Sensitivity (12 dB SINAD)		Less than 0.16 μV (typical)	
	Squelch sensitivity		Less than 0.13 μV (at threshold)	
	Selectivity		More than 15 kHz/-6 dB, Less than 30 kHz/-60 dB	
	Spurious response rejection ratio		More than 60 dB (more than 45 dB at 1/2 IF)	
	Audio output power (at 13.5 V)		More than 2.4 W (at 10 % distortion with an 8 Ω load)	
	Audio output impedance		8 Ω	

All stated specifications are subject to change without notice or obligation.

## SECTION 2 INSIDE VIEWS

### • MAIN UNIT

\*: Located under side of this point.



## SECTION 3

## CIRCUIT DESCRIPTION

### 3-1 RECEIVER CIRCUITS

#### 3-1-1 DUPLEXER CIRCUIT

The transceiver has a duplexer (low-pass and high-pass filter) on the first stage from the antenna connector to separate the received signals into VHF and UHF signals. The low-pass filter (L39-L41, C160-C162) is for VHF signals and the high-pass filter (C1-C3, L1, L2) is for UHF signals. The separated signals are applied to each RF circuit.

#### 3-1-2 VHF ANTENNA SWITCHING CIRCUIT

The antenna switching circuit functions as a low-pass filter while receiving. However, its impedance becomes very high while transmitting by turning ON diodes (D34, D35). Thus transmit signals are blocked from entering the receiver circuits. The antenna switching circuit employs a  $1/4 \lambda$  type diode switching system. The passed signals are then applied to the RF amplifier circuit.

#### 3-1-3 VHF RF CIRCUIT

The RF circuit amplifies signals within the range of frequency coverage and filters out-of-band signals.

The signals from the antenna switching circuit pass through a bandpass filter (D38, L60), and are applied to the RF amplifier (Q53). The amplified signals are passed through the next stage bandpass filter (D40, D41, D44) to suppress unwanted signals. The filtered signals are then applied to the 1st mixer circuit (Q54).

Varactor diodes (D38, D40, D41, D44) are used for the bandpass filters to tune the center frequency for wide bandwidth receiving and good image response rejection. PLL lock voltages are applied to these diodes for tuning.

### FM DETECTOR AND SQUELCH CIRCUITS

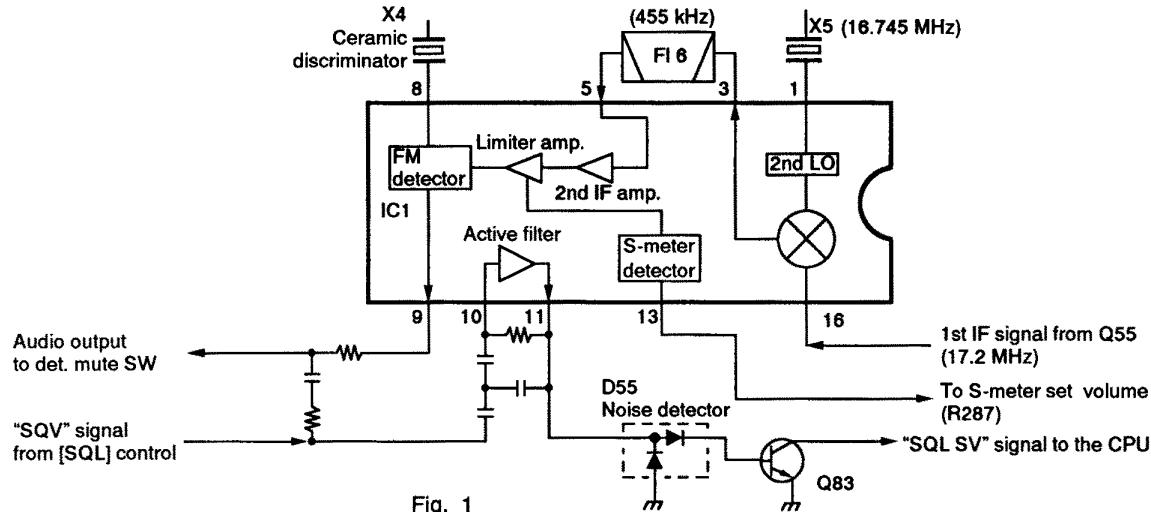


Fig. 1

#### 3-1-4 VHF 1ST MIXER AND 1ST IF CIRCUITS

The 1st mixer circuit converts the received signals to a fixed frequency of the 1st IF signal with a PLL output frequency. By changing the PLL frequency, only the desired frequency will be passed through a pair of crystal filters at the next stage of the 1st mixer.

The signals are mixed with a 1st LO signal at the mixer circuit (Q54) to produce a 17.2 MHz 1st IF signal. The 1st LO signal is the PLL output frequency which comes from the VHF-VCO circuit (Q46).

The 1st IF signal is passed through a pair of crystal filters (F14) to suppress out-of-band signals and then amplified at the IF amplifier (Q55). The amplified signal is applied to the 2nd mixer circuit (IC17).

#### 3-1-5 VHF 2ND IF AND DETECTOR CIRCUIT

The 2nd mixer circuit converts the 1st IF signal to a 2nd IF signal. A double superheterodyne system (which converts receive signals twice) improves the image rejection ratio and obtains stable receiver gain.

IC17 contains the 2nd mixer circuit, 2nd LO circuit, limiter amplifier circuit, quadrature detector circuit and squelch trigger circuit.

The 1st signal from F14 is applied to the 2nd mixer section of IC17 (pin 16), and mixed with a 16.745 MHz 2nd LO signal generated by X5 to produce a 455 kHz 2nd IF signal.

The FM detector circuit employs the quadrature detection method (linear phase detection), which uses a ceramic discriminator (X4) for phase delay to obtain a non-adjusting circuit. The detected signals from IC17 (pin 9) are applied to the AF circuit.

### **3-1-6 AF AMPLIFIER CIRCUIT**

The AF amplifier circuit amplifies the detected signals to drive a speaker. For the separate speaker function, a stereo power amplifier is used.

AF signals are passed through the detector switch (Q82), then the analog switch (IC18 pins 2, 1). AF signals from IC18 (pin 1) are applied to the active filter (Q85, Q86) which functions as a high-pass filter to suppress subaudible tone signals for tone squelch operation.

The filtered signals pass through the [VOL] control (R332) and are then applied to the AF power amplifier (IC19 pin 2). The output signals are applied to an external speaker jack. When no plug is connected to the jack the signals are fed back to the UHF audio input (IC19 pin 8) and combined with the UHF audio. The mixed audio is applied to the other external speaker jack and then to the internal speaker.

### **3-1-7 VHF NOISE SQUELCH**

A noise squelch circuit cuts out AF signals when no RF signal is received. By detecting noise components in the AF signal, the squelch circuit switches the AF mute switches.

Some of the noise components in the AF signals from IC17 (pin 9) are passed through the active filter section (IC17 pins 10, 11), and then applied to the noise detector circuit (D55). The [SQL] control adjusts the input level of the active filter.

The rectified voltage triggers the squelch switch (Q83). The squelch switch sets the "SQL SV" line "LOW" to apply the signal to the CPU (IC2 pin 15). Then the CPU controls AF mute switches (IC18, Q89) via the "VA MUTE" line and the I/O expander (IC21).

### **3-1-8 VHF SQUELCH ATTENUATOR CIRCUIT**

The current flow of the antenna switching circuit (D34, D35) is controlled by the [SQL] control and the DC amplifier (IC25). When the [SQL] control is set too deep, the current of D34 and D35 is increased. In this case, D34 and D35 act as attenuators.

### **3-1-9 UHF RF CIRCUIT**

The UHF RF signals are passed through part of a duplexer (high-pass filter; C1-C3, L1, L2). The signals are again passed through the low-pass filter (C5, C6, L3, L4), antenna switching circuit (D1, D12, D13), and then amplified at the RF amplifiers (Q16, Q17). Bandpass filters (F11, F12) are used at the last stage of these amplifiers.

### **3-1-10 UHF 1ST MIXER AND 1ST IF CIRCUIT**

The filtered signals from the bandpass filter (F12) are mixed with a 1st LO signal at the mixer circuit (Q18) to produce a 30.85 MHz 1st IF signal. The 1st LO signal is the PLL output frequency which comes from the UHF-VCO circuit (Q11). The 1st IF signal is passed through a pair of crystal filters (F13) to suppress out-of-band signals and then amplified at the IF amplifier (Q20).

### **3-1-11 UHF 2ND IF AND DETECTOR CIRCUIT**

The IC16 incorporates the 2nd mixer, 2nd local oscillator, limiter amplifier, quadrature detector and S-meter detector circuit. The 2nd local oscillator section and X3 generate 30.395 MHz for the 2nd LO signal.

The amplified 1st IF signal is fed to the FM IF IC (IC16 pin 16) where the signal is converted into a 2nd IF signal, then AF signals.

The AF signals output from IC16 (pin 9) pass through the detector switch (Q72), analog switch (IC18 pins 10, 11) and then active filters (Q75, Q76).

### **3-1-12 UHF NOISE SQUELCH CIRCUIT**

A portion of the AF signals from IC16 (pin 9) are passed through the noise amplifier (IC16 pins 10, 11), detected at D52, and then trigger the squelch switch (Q73). The trigger signal is applied to the CPU via the "SQL SU" line to control AF mute switches (IC18, Q87).

## **3-2 TRANSMITTER CIRCUIT**

### **3-2-1 MICROPHONE AMPLIFIER CIRCUIT**

The microphone amplifier circuit amplifies audio signals from the microphone to a level needed for the modulation circuit. The microphone amplifier circuit is commonly used for the both VHF and UHF bands.

The AF signals from the microphone are amplified at the IDC amplifier (IC23b pin 6) and then applied to the low-pass filter (IC23a pin 3). The output signals from IC23a (pin 1) are then separately applied to the VHF-VCO or UHF-VCO circuit as an "MOD" signal.

### **3-2-2 VHF MODULATION CIRCUIT**

The modulation circuit modulates the VCO oscillating signal (RF signal) using the microphone audio signals.

The "MOD" signal changes the reactance of a diode (D32) to modulate the oscillated signal at the VHF-VCO circuit (Q46, D31). The VCO output is buffer-amplified at Q45 and is then applied to the transmit/receive switching circuit (D71).

### **3-2-3 VHF DRIVE AMPLIFIER CIRCUIT**

The drive amplifier circuit amplifies the VCO oscillated signal to the needed level at the power amplifier.

The signal from the transmit/receive switching circuit (D71) is amplified at the buffer amplifier (Q65, Q39). The amplified signal is amplified again at drive amplifiers (Q35, Q38) to obtain approx. 26 dBm.

### 3-2-4 VHF POWER AMPLIFIER CIRCUIT

IC9 is a power module which provides more than 50 W of output power with a 13.8 V DC power source.

An RF signal from the drive amplifier (Q35) is applied to IC9. The amplified signal is then applied to the antenna connector via the transmit/receive switching circuit (D24) and low-pass filter.

### 3-2-5 VHF APC CIRCUIT

The APC circuit protects the power module (IC9) from a mismatched output load.

The APC detector circuit (D25, D26) detects forward signals and rectified signals at D26 and D25 respectively. The combined voltage is at a minimum level when the antenna is matched at  $50\ \Omega$  and increases when it is mismatched. The combined voltage is applied to the inverting amplifier (IC8) to control the base of Q1 and input current of Q2. Thus the bias voltage of IC 9 is decreased via Q2.

### 3-2-6 UHF MODULATION CIRCUIT

The audio signals from the microphone amplifier circuit (described in Section 4-2-1) are applied to the UHF-VCO circuit.

The audio signals change the reactance of the oscillator (Q11) to modulate the oscillated signal directly. The oscillated signal is amplified at the buffer amplifiers (Q8–Q10) and is then applied to the drive amplifier circuit (Q106, Q3, Q4) through the LO switch circuit (D6, D79).

### 3-2-7 UHF POWER AMPLIFIER CIRCUIT

IC2 is a power module which provides a stable 35 W (at 13.8 V DC) of output power.

The drive amplifier (Q3, Q4) and power amplifier (IC2) amplify the VCO oscillating signal to an output level. The output signal passes through the APC detector circuit (D2, D3) and bandpass filter, and is applied to the antenna connector.

### 3-2-8 UHF APC CIRCUIT

The APC circuit detects the output signals from the power module. IC1 compares the voltages detected by the APC detector with the reference voltages. When the detected voltage exceeds a reference voltage, IC1 reduces the bias current of IC2 (pin 4) using Q1 and Q2 to decrease the RF output power.

## 3-3 PLL CIRCUIT

### 3-3-1 GENERAL

A PLL circuit provides stable oscillation of the transmit frequency and the receive local frequency. The PLL circuit compares the phase of the divided VCO frequency to the reference frequency. The PLL output frequency is controlled by a crystal oscillator and the divided ratio of the programmable divider. IC6 is a dual PLL IC which controls both VCO circuits for VHF and UHF.

The PLL circuit, using a one chip PLL IC (IC6), directly generates the transmit frequency and receive 1st IF frequency with VCOs. The PLL sets the divided ratio based on serial data from the CPU on the LOGIC unit and compares the phases of VCO signals with the reference oscillator frequency. The PLL IC detects the out-of-step phase and output from pins 8 and 13 for VHF and UHF, respectively. The reference frequency (12.8 MHz) is oscillated at X1.

APC CIRCUIT

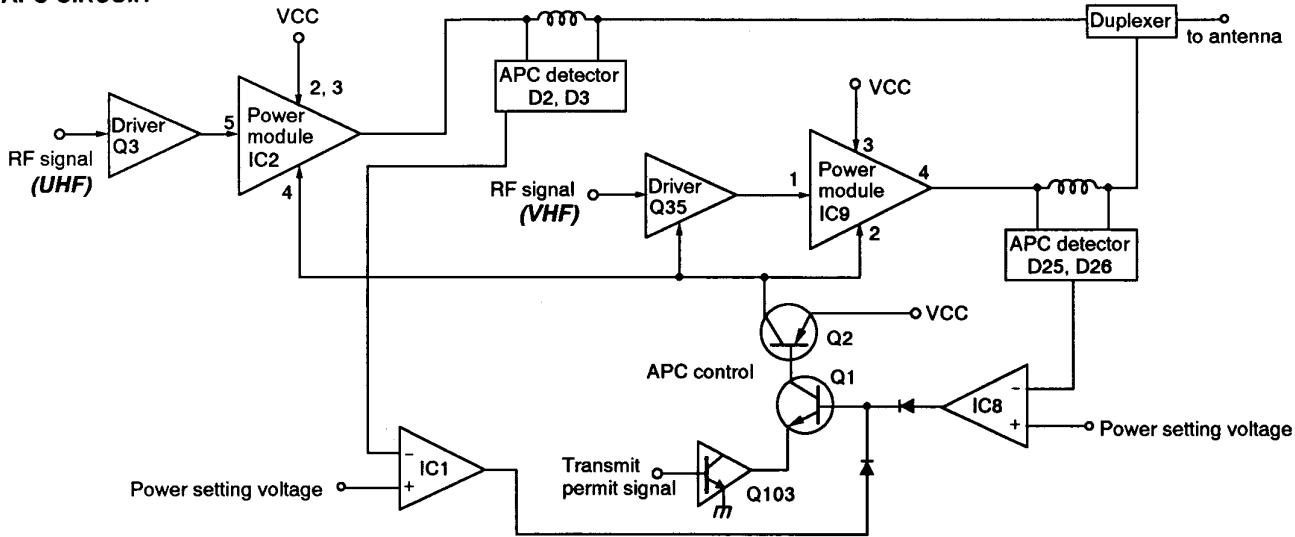


Fig. 2

### 3-3-2 VHF LOOP

The generated signal at the VHF-VCO (Q46, D31, D32) enters the PLL IC (IC6 pin 6) and is divided at the programmable divider section and is then applied to the phase detector section.

The phase detector compares the input signal with a reference frequency, and then outputs the out-of-phase signal (pulse-type signal) from pin 8.

The pulse-type signal is converted into DC voltage (lock voltage) at the active loop filter (Q43, Q44), and then applied to varactor diodes (D31, D32) of the VHF-VCO to stabilize the oscillated frequency.

The lock voltage is also used for the receiver circuit for the bandpass filter center frequency. The lock voltage from Q43 is amplified at buffer amplifiers (Q41, Q40) and then applied to the RF circuit.

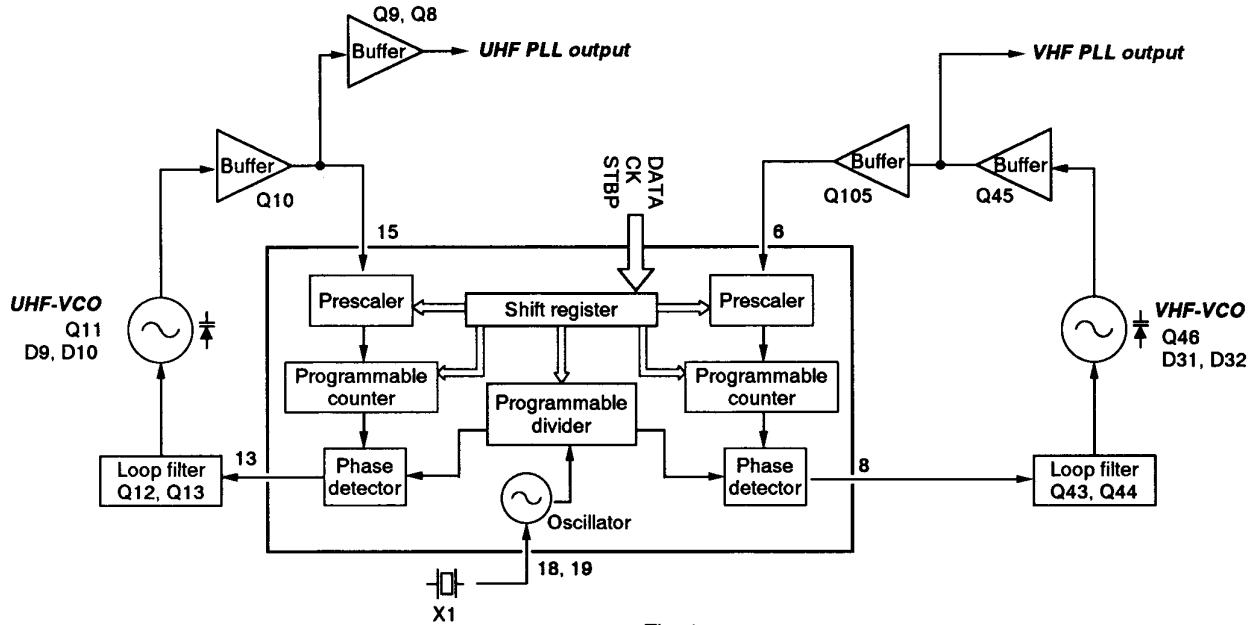
### 3-3-3 UHF LOOP

The generated signal at the UHF-VCO (Q11, D9, D10) enters the PLL IC (IC6 pin 15) and is divided at the programmable divider section and is then applied to the phase detector section.

The phase detector compares the input signal and a reference frequency, and then outputs the out-of-phase signal (pulse-type signal) from pin 13.

The pulse-type signal is converted into DC voltage (lock voltage) at the active loop filter (Q12, Q13), and then applied to varactor diodes (D9, D10) of the UHF-VCO to stabilize the oscillated frequency.

## PLL CIRCUIT



## 3-4 POWER SUPPLY CIRCUIT

### 3-4-1 VOLTAGE LINES (MAIN UNIT)

LINE	DESCRIPTION
13 V	13 V controlled by the power switching circuit (Q56, Q57). When the [POWER] switch is pushed, the CPU outputs the control signal to the power switching circuit to turn the circuit ON.
8 V	Common 8 V is converted from 13 V line by the 8 V regulator (IC12).
+L5 V	Common 5 V for the CPU on the LOGIC unit. +L5 V is produced at IC11 of the MAIN unit from external DC input directly regardless of the power ON/OFF condition.
+S5 V	Common 5 V for the LCD driver IC (IC 2, LOGIC) and optional tone squelch unit (UT-89). +S5 V is converted from the 13 V line by the +S5 V regulator IC (IC14).
VR8 V	VR8 V is produced from 8 V at Q49 and Q50 using a control signal from the shift register (IC22 pin 4).
VT8 V	VT8 V is produced from 8 V at Q47, Q48 and D33. Shift register (IC22 pin 14) controls Q47 and Q48.
UR8 V	UR8 V is produced from 8 V at Q29 and Q30 using a control signal from the shift register (IC21 pin 4).
UT8 V	UT8 V is produced from 8 V at Q14, Q15 and D11. Shift register (IC21 pin 14) controls Q14 and Q15.

### 3-4-2 DC-DC CONVERTOR CIRCUIT

The DC-DC convertor circuit (IC13, Q58, Q59) has a variable output type switching regulator, which makes a wider frequency band coverage VCO. Approx. 30 V of output voltage is produced from 8 V.

## 3-5 OTHER CIRCUITS

### 3-5-1 TONE SQUELCH UNIT (OPTIONAL UNIT UT-89)

The receive signal from the DET V (DET U) signal line is applied to pin 1 of IC1 (IC2). The signal is compared with the programmed tone signal. Pin 14 of IC1 (IC2) becomes "LOW" when the matched tone is decoded.

### 3-5-2 DTMF ENCODER/DECODER UNIT (OPTIONAL UNIT UT-101)

#### ENCODER CIRCUIT

The programmed DTMF code signals are output from the pin 20 of IC2. DTMF code data is supplied from the CPU directly.

#### DECODER CIRCUIT

The received DTMF signals from the DET signal line are applied to pin 2 of IC1. The signals are compared with the programmed DTMF code signals, and un-muted data is applied to the CPU (IC2) directly when a matched DTMF code is received.

The IC3 is a data convertor IC for the DTMF encoder IC (IC2) and X1 is a reference oscillator for IC1 and IC2.

## 3-6 PORT ALLOCATIONS

### 3-6-1 CPU (LOGIC UNIT)

Pin number	Port name	Description
1	MUD/D	Inputs a mic up/down signal.
7	RESET	Input port for a reset signal.
12	STB1	Outputs a strobe signal to I/O expander ICs (IC21, IC22).
13	STBP	Outputs a strobe signal to the PLL IC (IC6).
14	UNLKV	Input port for the VHF PLL unlocking signal from the PLL IC (IC6). "HIGH" : When PLL is unlocked.
15	SQLSV	Input port for the VHF noise squelch condition. "HIGH" : Squelch open "LOW" : Squelch close
16	VAMUTE	Outputs VHF AF mute signal to the mute control circuits (IC20, Q89). "HIGH" : AF mute "LOW" : AF un-mute
17	UAMUTE	Outputs UHF AF mute signal to the mute control circuits (IC20, Q88). "HIGH" : AF mute "LOW" : AF un-mute
18	UNLKU	Input port for the UHF PLL unlocking signal from the PLL IC (IC6). "HIGH" : When PLL is unlocked.
19	SQLSU	Input port for the UHF noise squelch condition. "HIGH" : Squelch open "LOW" : Squelch close
20	POWER	Outputs "HIGH" or "LOW" signal to the power switch control circuit (Q56, Q57). "HIGH" : Power ON
25	MREMO	Outputs "HIGH" or "LOW" signal to the DTMF selector circuit. "HIGH" : Select received signal. "LOW" : Select microphone signal.
27	MMUTE	Outputs microphone mute signal. "HIGH" : Mic mute
28	OPTD	Inputs "LOW" level signal when optional DTMF unit is installed.
33	VUP	Input port for the VHF dial up signal.
34	VDN	Input port for the VHF dial down signal.
35	VCK	Input port for the VHF dial clock signals.
36	PTT	Input port for the [PTT] switch. "HIGH" : [PTT] is pushed.
37	BEEP	Beep output port.
39	EECK	Outputs the clock signals for the EEPROM (LOGIC IC3).

### 3-6-2 I/O EXPANDERS

- MAIN UNIT (IC21)

Pin number	Port name	Description
40	EEDATA	Outputs the serial data for the EEPROM (LOGIC IC3).
42	CK	Outputs the clock signals.
43	FANC	Cooling fan control signal output. "HIGH" : Cooling fan is active.
44	DATA	Outputs serial data.
45	UUP	Input port for the UHF dial up signal.
46	UDN	Input port for the UHF dial down signal
47	UCK	Input port for the UHF dial clock signals.
48	POWER	Input port for the [POWER] switch. "HIGH" : [POWER] is pushed.
49, 50	DIM0, DIM1	Output ports for LCD backlight dimmer control signals.
51–53	INIS0 –INIS2	Output ports for initial matrix strobe signal.
54–56	KEYS0 –KEYS2	Output ports for switch matrix strobe signal.
57–60	KEYI0 –KEYI3	Input ports for matrix signals.
61	SET	Input port for [SET/LOCK] switch. "LOW" : [SET/LOCK] switch is pushed.
62	TSQLV	Input port for the VHF tone squelch conditions. "LOW" : When matched tone is received.
63	TSQLU	Input port for the UHF tone squelch conditions. "LOW" : When matched tone is received.
64	UNIT T	Inputs "HIGH" level signal when the tone squelch unit is installed.
65–68	Q1–Q4	Input ports for the DTMF decode data signal.
69–72	TONE0 –TONE3	Output ports for the CTCSS tone signal data.
73	STD	Input port for the DTMF decoder, detects Q0–Q3 when "HIGH" level signal is applied.
74	STBOD	Outputs the strobe data to optional DTMF unit.
75	STBTW	Outputs the strobe signal to an optional tone squelch unit on VHF band.
76	STBTU	Outputs the strobe signal to an optional tone squelch unit on UHF band.
79	SMV	Input port for the VHF S-meter.
80	SMU	Input port for the UHF S-meter.

Pin number	Port name	Description
7	CONT.D	Output for UHF detected AF signal mute control. "HIGH" : AF signal go to AF amp.
12, 13	ULP2, ULP1	Outputs for UHF RF output power control.
14	UTX	Output for UHF transmitter control. "HIGH" : Transmit "LOW" : Receive (and transmit mute)

- MAIN UNIT (IC22)

Pin number	Port name	Description
7	CONT.A	Output for VHF detected AF signal mute control. "HIGH" : AF signal go to AF amp.
12, 13	VPL2, VLP1	Outputs for VHF RF output power control.
14	VTX	Output for VHF transmitter control. "HIGH" : Transmit "LOW" : Receive (and transmit mute)

## SECTION 4 DISASSEMBLY INSTRUCTIONS

### ● Preparation for the disassembly

- ① Turn power OFF, then disconnect the DC cable.
- ② Unscrew 1 screw Ⓐ as shown Fig 1, then remove the bottom cover.
- ③ Disconnect the speaker cable from "J4".
- ④ Lift up the clip part of the SP plate (at IC19) then remove the SP plate.
- ⑤ Remove the bush of DC cable from the chassis.
- ⑥ Unsolder jumper leads from the antenna connector (3 points).

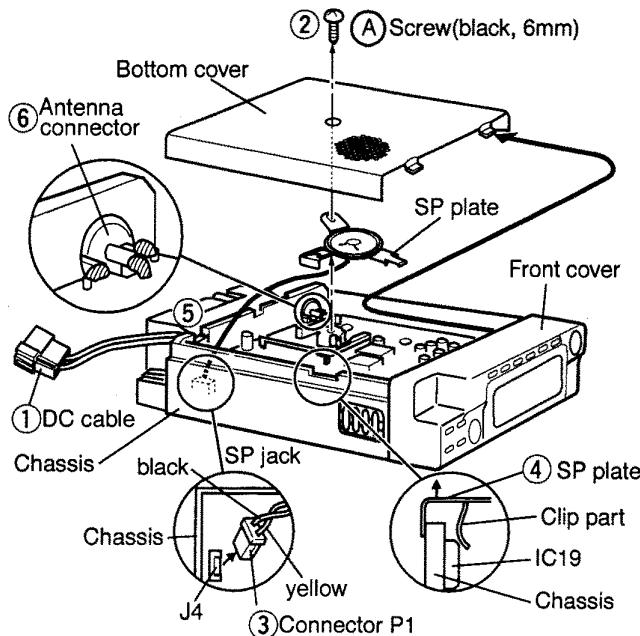


Fig 1

### ● Removing the front cover

- ⑦ Remove each the [DIAL], [VOL], [SQL] knobs and the 2 nuts Ⓐ, 2 hexagonal nuts Ⓑ and 2 sheets Ⓒ on the [SQL] knobs.
- ⑧ The front panel is hooked at 5 spots (↓) through the chassis. Push a part of the hook with tweezers to separate the front cover from the chassis.

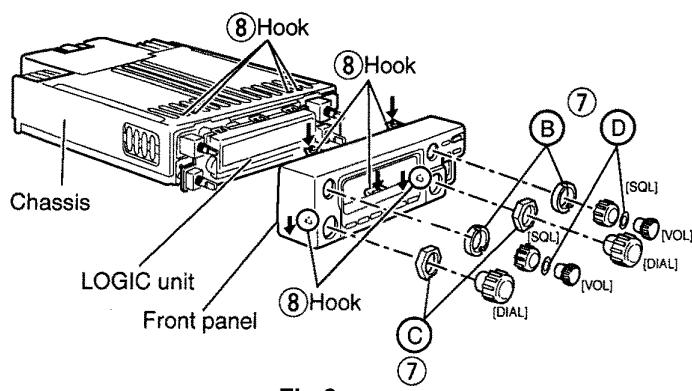


Fig 2

### ● Removing the LOGIC unit

- ⑨ Remove the LOGIC unit in the direction of the arrow.
- NOTE: The connectors (J7, J8) disconnect from the chassis.

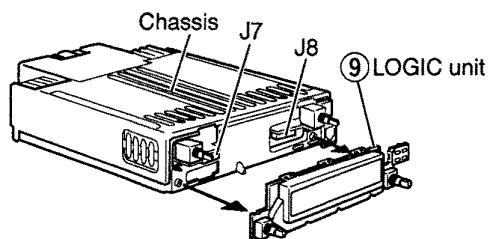


Fig 3

### ● Removing the MAIN unit

- ⑩ Remove the TR clip in the direction of the arrow, then unscrew 4 screws Ⓕ and 6 screws Ⓖ.
- ⑪ Disconnect J5 on the MAIN unit, to separate the MAIN unit from the chassis.

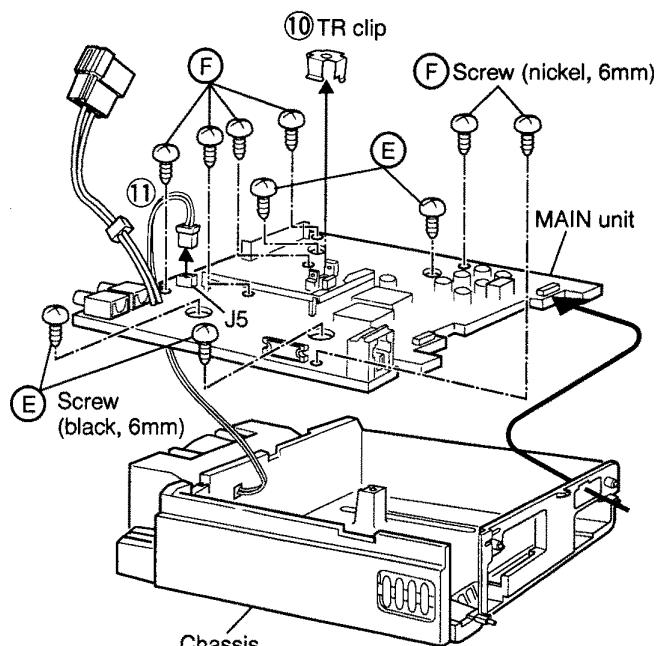
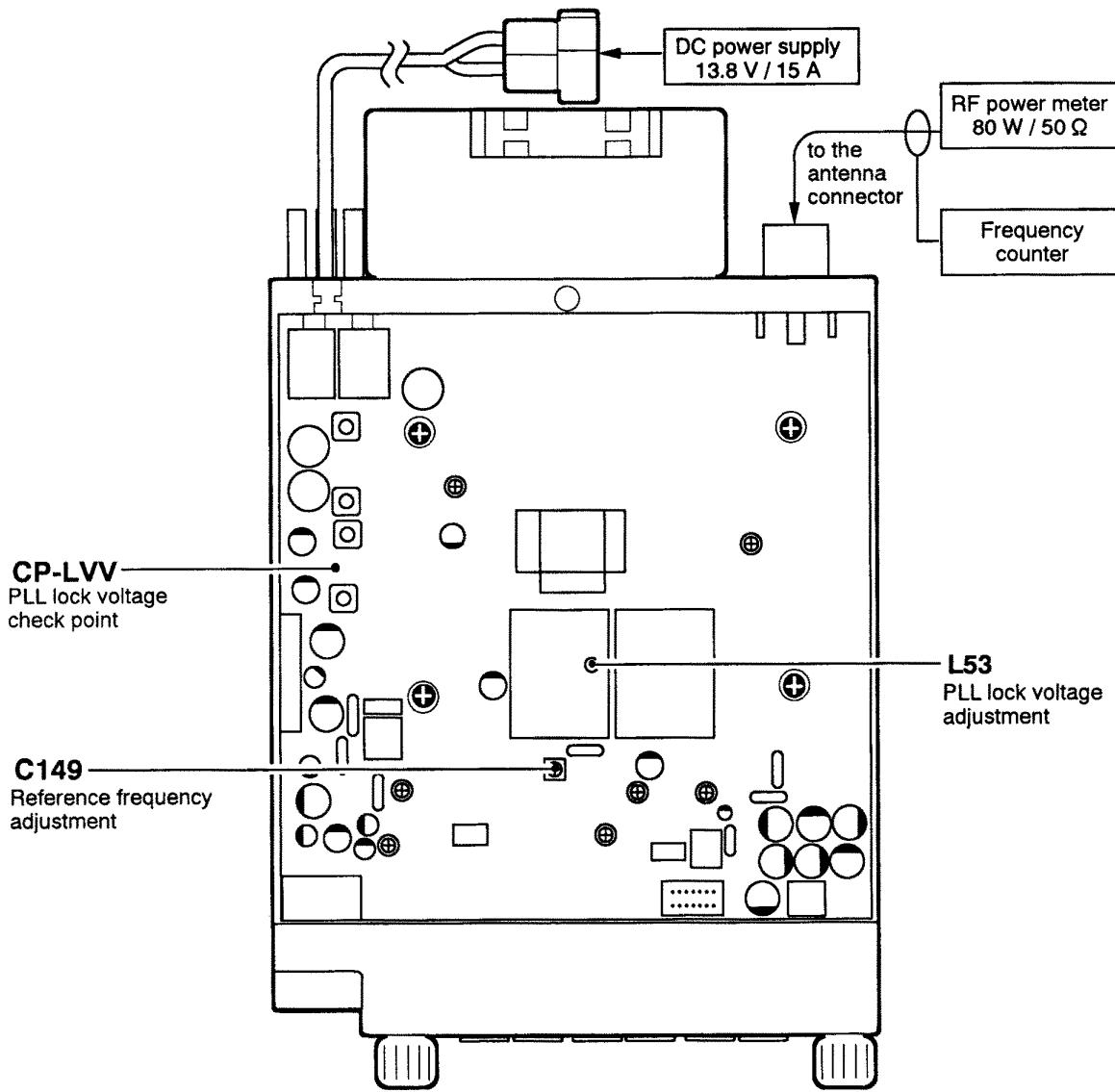


Fig 4

## SECTION 5 ADJUSTMENT PROCEDURES

### 5-1 PLL ADJUSTMENT

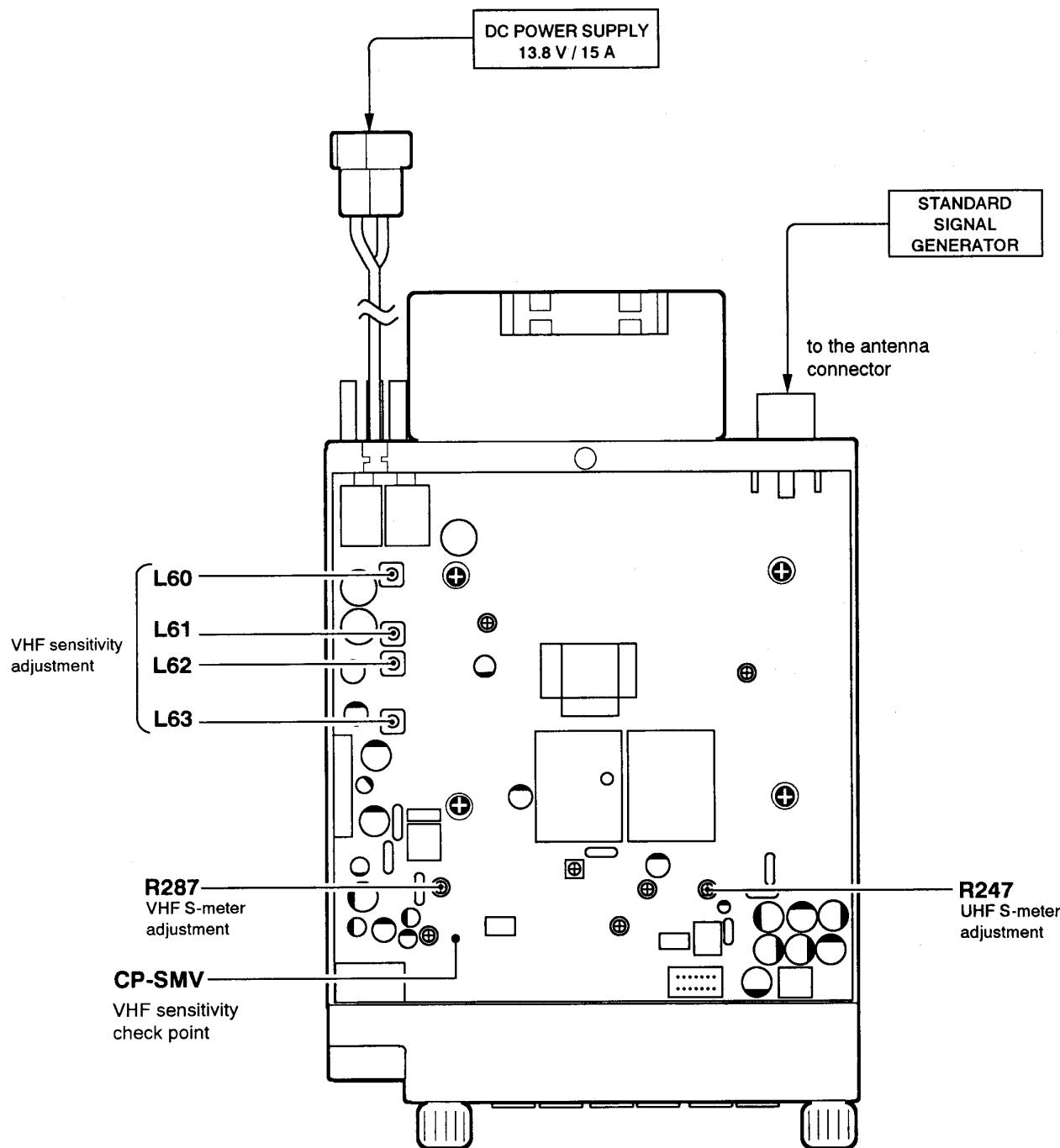
ADJUSTMENT	ADJUSTMENT CONDITIONS	MEASUREMENT		VALUE	ADJUSTMENT	
		UNIT	LOCATION		UNIT	ADJUST
PLL REFERENCE FREQUENCY	1 <ul style="list-style-type: none"> <li>• UHF display: 440.000 MHz</li> <li>• Connect the RF power meter or a 50 Ω dummy load to the antenna connector.</li> <li>• Simplex</li> <li>• Transmitting</li> </ul>	Rear panel	Loosely couple the frequency counter to the antenna connector.	440.000 MHz	MAIN	C149
PLL LOCK VOLTAGE	1 <ul style="list-style-type: none"> <li>• VHF display: 145.000 MHz</li> <li>• Receiving</li> </ul>	MAIN	Connect the DC voltmeter to CP-LVV	9.5 V	MAIN	L53



## 5-2 RECEIVER ADJUSTMENT

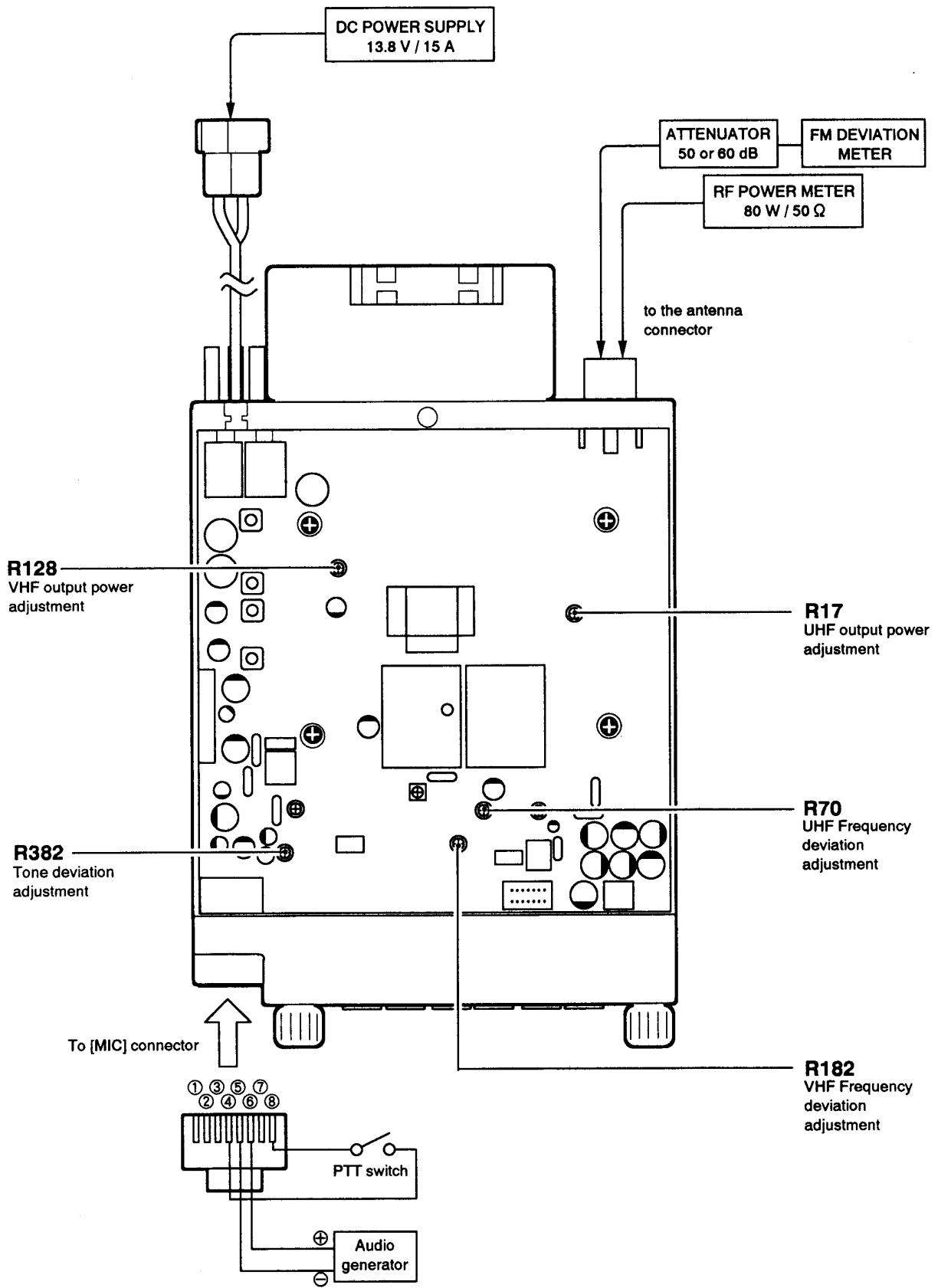
ADJUSTMENT		ADJUSTMENT CONDITIONS	MEASUREMENT		VALUE	ADJUSTMENT POINT	
			UNIT	LOCATION		UNIT	ADJUST
VHF SENSITIVITY	1	<ul style="list-style-type: none"> <li>• VHF display: 146.000 MHz (USA, SEA versions) 145.000 MHz (All other versions)</li> <li>• Connect the SSG to the antenna connector and set as: Level : 1.0 <math>\mu</math>V* (-107 dBm) Deviation : <math>\pm</math>3.5 kHz Modulation : 1 kHz</li> <li>• R287 (MAIN) : Max. CW</li> <li>• Receiving</li> </ul>	MAIN	Connect the DC voltmeter to CP-SMV	Maximum DC voltage	MAIN	Adjust in sequence L60, L61 L62, L63
		NOTE : Adjust standard signal generator output level so that the DC voltmeter needle remains at all times in the lowest 30 % of the full range.					
S-METER	1	<ul style="list-style-type: none"> <li>• VHF display: 146.000 MHz (USA, SEA versions) 145.000 MHz (All other versions)</li> <li>• Connect the SSG to the antenna connector and set as: Level : 1.0 <math>\mu</math>V* (-107 dBm) Deviation : <math>\pm</math>3.5 kHz Modulation : 1 kHz</li> <li>• Receiving</li> </ul>	Front panel	LCD display [V DISPLAY]	S3 (4 dots)	MAIN	R287
	2	<ul style="list-style-type: none"> <li>• UHF display: 445.000 MHz (USA version) 435.000 MHz (All other versions)</li> <li>• Connect the SSG to the antenna connector and set as: Level : 1.0 <math>\mu</math>V* (-107 dBm) Deviation : <math>\pm</math>3.5 kHz Modulation : 1 kHz</li> <li>• Receiving</li> </ul>		LCD display [U DISPLAY]	S3 (4 dots)		

\*This output level of the standard signal generator (SSG) is indicated as SSG's open circuit.



## 5-3 TRANSMITTER ADJUSTMENT

ADJUSTMENT		ADJUSTMENT CONDITIONS		MEASUREMENT		VALUE	ADJUSTMENT	
				UNIT	LOCATION		UNIT	ADJUST
VHF OUTPUT POWER	1	<ul style="list-style-type: none"> <li>• VHF display: 146.000 MHz (USA, SEA versions) 145.000 MHz (All other versions)</li> <li>• [HI/LOW] switch: HI.</li> <li>• Simplex</li> <li>• Transmitting</li> </ul>	Rear panel	Connect the RF power meter to the antenna connector.	50 W	MAIN	R128	
	2	[HI/LOW] switch : LOW1			3.5–7.5 W		verify	
	3	[HI/LOW] switch : LOW2			8–15 W			
UHF OUTPUT POWER	1	<ul style="list-style-type: none"> <li>• UHF display: 445.000 MHz (USA version) 435.000 MHz (All other versions)</li> <li>• [HI/LOW] switch: HI</li> <li>• Transmitting</li> </ul>	Rear panel	Connect the RF power meter to the antenna connector.	35 W	MAIN	R17	
	2	[HI/LOW] switch : LOW1			3.5–7.5 W		verify	
	3	[HI/LOW] switch : LOW2			8–15 W			
FREQUENCY DEVIATION	1	<ul style="list-style-type: none"> <li>• VHF display: 146.000 MHz (USA, SEA versions) 145.000 MHz (All other versions)</li> <li>• [HI/LOW] switch : HI</li> <li>• [TONE] switch : OFF</li> <li>• Connect the audio generator to the microphone connector and set as: 20 mV/1.0 kHz</li> <li>• Set the FM deviation meter as: HPF : 50 Hz LPF : 20 kHz De-emphasis : OFF Detector : (P–P)/2</li> <li>• Transmitting</li> </ul>	Rear panel	Connect the FM deviation meter to the antenna connector through the attenuator.	±4.8 kHz	MAIN	R182	
	2	<ul style="list-style-type: none"> <li>• UHF display: 445.000 MHz (USA version) 435.000 MHz (All other versions)</li> </ul>			±4.8 kHz		R70	
TONE DEVIATION	1	<ul style="list-style-type: none"> <li>• UHF display: 445.000 MHz (USA version) 435.000 MHz (All other versions)</li> <li>• [TONE] switch : ON</li> <li>• Apply no signal to the microphone connector.</li> <li>• Set the tone frequency : 88.5 Hz</li> <li>• Set the FM deviation meter as: HPF : OFF LPF : 20 kHz De-emphasis : OFF Detector : (P – P)/2</li> <li>• Transmitting</li> </ul>	Rear panel	Connect the FM deviation meter to the antenna connector through the attenuator.	±0.8 kHz	MAIN	R382	

















## [MAIN UNIT]

REF. NO.	ORDER NO.	DESCRIPTION	
C144	4030007040	S.CERAMIC	C1608 CH 1H 180J-T-A
C147	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C149	4610001260	S.TRIMMER	ECR-JA020 E12W
C150	4030007070	S.CERAMIC	C1608 CH 1H 330J-T-A
C151	4030007120	S.CERAMIC	C1608 CH 1H 820J-T-A
C152	4030007090	S.CERAMIC	C1608 CH 1H 470J-T-A
C154	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C155	4510004630	S.ELECTROLITIC	ECEV1CA100SR
C156	4030006830	S.CERAMIC	C1608 JF 1C 104Z-T-A
C160	4030011190	S.CERAMIC	GRM42-6 CH 270J 500PT
C161	4030011200	S.CERAMIC	GRM42-6 CH 300J 500PT
C162	4030011170	S.CERAMIC	GRM42-6 CH 180J 500PT
C163	4030011260	S.CERAMIC	GRM42-6 W5R 102K 500PT
C164	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C165	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C166	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C167	4030011250	S.CERAMIC	GRM42-6 W5R 471K 500PT
C168	4030011020	S.CERAMIC	GRM42-6 CK 010C 500PT
C169	4030011120	S.CERAMIC	GRM42-6 CH 100D 500PT
C170	4030011200	S.CERAMIC	GRM42-6 CH 300J 500PT
C171	4030011290	S.CERAMIC	GRM42-6 CH 240J 500PT
C172	4030011020	S.CERAMIC	GRM42-6 CK 010C 500PT
C173	4030011120	S.CERAMIC	GRM42-6 CH 100D 500PT
C174	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C175	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C176	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C178	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C180	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C181	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C182	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C183	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C187	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C188	4550006860	S.TANTALUM	ECST1CC226R
C189	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C190	4030007040	S.CERAMIC	C1608 CH 1H 180J-T-A
C191	4030007040	S.CERAMIC	C1608 CH 1H 180J-T-A
C192	4030007050	S.CERAMIC	C1608 CH 1H 220J-T-A
C193	4510006220	S.ELECTROLITIC	ECEV1CA101UP
C194	4550006650	S.TANTALUM	ECST1CY685R
C195	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C196	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C198	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C199	4030007010	S.CERAMIC	C1608 CH 1H 100D-T-A
C200	4030007060	S.CERAMIC	C1608 CH 1H 270J-T-A
C201	4030006840	S.CERAMIC	C1608 CH 1H 030C-T-A
C202	4030007050	S.CERAMIC	C1608 CH 1H 220J-T-A
C203	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C204	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C205	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C206	4030007010	S.CERAMIC	C1608 CH 1H 100D-T-A
C207	4030007050	S.CERAMIC	C1608 CH 1H 220J-T-A
C208	4030007010	S.CERAMIC	C1608 CH 1H 100D-T-A
C209	4030006870	S.CERAMIC	C1608 CH 1H 060D-T-A
C210	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C211	4030006870	S.CERAMIC	C1608 CH 1H 060D-T-A
C212	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C213	4510006210	S.ELECTROLITIC	ECEV1VA330UP
C214	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C215	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C216	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C217	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C218	4510004640	S.ELECTROLITIC	ECEV1CA470SP
C219	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C220	4030006890	S.CERAMIC	C1608 JB 1E 103K-T-A
C221	4550006360	S.TANTALUM	ECST1VY104R
C222	4550006640	S.TANTALUM	ECST1DY225R
C223	4550006640	S.TANTALUM	ECST1DY225R
C225	4030006880	S.CERAMIC	C2012 JF 1C 105Z-T-A
C226	4030006760	S.CERAMIC	C2012 X7R 1C 104K-T-A
C227	4030006800	S.CERAMIC	C1608 JB 1E 103K-T-A
C228	4030007010	S.CERAMIC	C1608 CH 1H 100D-T-A
C229	4030006950	S.CERAMIC	C1608 CH 1H 010B-T-A
C230	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C231	4030006950	S.CERAMIC	C1608 CH 1H 010B-T-A
C232	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C233	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A

## [MAIN UNIT]

REF. NO.	ORDER NO.	DESCRIPTION	
C234	4030006890	S.CERAMIC	C1608 JB 1E 103K-T-A
C235	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C236	4030006880	S.CERAMIC	C1608 JB 1H 102K-T-A
C237	4030006880	S.CERAMIC	C1608 JB 1H 102K-T-A
C238	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C239	4030006850	S.CERAMIC	C1608 JB 1H 471K-T-A
C240	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C241	4030006890	S.CERAMIC	C1608 JB 1E 103K-T-A
C242	4550006640	S.TANTALUM	ECST1DY225R
C243	4030006830	S.CERAMIC	C1608 JF 1C 104Z-T-A
C244	4030006870	S.CERAMIC	C1608 JB 1H 222K-T-A
C245	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C246	4030006860	S.CERAMIC	C2012 JF 1C 105Z-T-A
C247	4030006860	S.CERAMIC	C2012 JF 1C 105Z-T-A
C248	4510004630	S.ELECTROLITIC	ECEV1CA100SR
C249	4030006830	S.CERAMIC	C1608 JF 1C 104Z-T-A
C250	4030011160	S.CERAMIC	GRM42-6 CH 150J 500PT
C251	4030007080	S.CERAMIC	C1608 CH 1H 270J-T-A
C252	4030006990	S.CERAMIC	C1608 CH 1H 080D-T-A
C253	4030006880	S.CERAMIC	C1608 JB 1H 102K-T-A
C254	4030006980	S.CERAMIC	C1608 CH 1H 070D-T-A
C255	4030006930	S.CERAMIC	C1608 CH 1H 020C-T-A
C256	4030007080	S.CERAMIC	C1608 CH 1H 270J-T-A
C258	4030006850	S.CERAMIC	C1608 JB 1H 471K-T-A
C259	4030006880	S.CERAMIC	C1608 JB 1H 102K-T-A
C260	4030006850	S.CERAMIC	C1608 JB 1H 471K-T-A
C263	4030007010	S.CERAMIC	C1608 CH 1H 100D-T-A
C264	4030006910	S.CERAMIC	C1608 CH 1H 0R5C-T-A
C265	4030006920	S.CERAMIC	C1608 CH 1H 010C-T-A
C266	4030007040	S.CERAMIC	C1608 CH 1H 180J-T-A
C268	4030006910	S.CERAMIC	C1608 CH 1H 0R5C-T-A
C269	4030006940	S.CERAMIC	C1608 CH 1H 030C-T-A
C271	4030007040	S.CERAMIC	C1608 CH 1H 180J-T-A
C272	4030006850	S.CERAMIC	C1608 JB 1H 471K-T-A
C274	4030007040	S.CERAMIC	C1608 CH 1H 180J-T-A
C275	4030006900	S.CERAMIC	C1608 JB 1E 103K-T-A
C276	4030006990	S.CERAMIC	C1608 CH 1H 200J-T-A
C277	4030006960	S.CERAMIC	C1608 CH 1H 050C-T-A
C278	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C279	4030006880	S.CERAMIC	C1608 JB 1H 102K-T-A
C281	4030006900	S.CERAMIC	C1608 JB 1E 103K-T-A
C282	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C284	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C285	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C286	4510004600	ELECTROLITIC	16 MV 1000 HC
C287	4030006830	S.CERAMIC	C1608 JF 1C 104Z-T-A
C288	4030006830	S.CERAMIC	C1608 JF 1C 104Z-T-A
C289	4550006650	S.TANTALUM	ECST1CY685R
C290	4510004640	S.ELECTROLITIC	ECEV1CA470SP
C291	4030006830	S.CERAMIC	C1608 JF 1C 104Z-T-A
C292	4030006830	S.CERAMIC	C1608 JF 1C 104Z-T-A
C293	4510006220	S.ELECTROLITIC	ECEV1CA101UP
C294	4030006830	S.CERAMIC	C1608 JF 1C 104Z-T-A
C295	4510004640	S.ELECTROLITIC	ECEV1CA470SP
C296	4510004640	S.ELECTROLITIC	ECEV1CA470SP
C297	4030006830	S.CERAMIC	C1608 JF 1C 104Z-T-A
C298	4510006220	S.ELECTROLITIC	ECEV1CA101UP
C299	4510006220	S.ELECTROLITIC	ECEV1CA101UP
C300	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C301	4550006360	S.TANTALUM	ECST1VY104R
C302	4510006210	S.ELECTROLITIC	ECEV1VA330UP
C303	4510006210	S.ELECTROLITIC	ECEV1VA330UP
C304	4510006210	S.ELECTROLITIC	ECEV1VA330UP
C307	4030006830	S.CERAMIC	C1608 JF 1C 104Z-T-A
C308	4510004640	S.ELECTROLITIC	ECEV1CA470SP
C309	4030006830	S.CERAMIC	C1608 JF 1C 104Z-T-A
C310	4510004640	S.ELECTROLITIC	ECEV1CA470SP
C311	4030007010	S.CERAMIC	C1608 CH 1H 100D-T-A
C312	4030006850	S.CERAMIC	C1608 JB 1H 471K-T-A
C313	4030006850	S.CERAMIC	C1608 JB 1H 471K-T-A
C314	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C315	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C316	4030006850	S.CERAMIC	C1608 JB 1H 471K-T-A
C317	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C318	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C319	4030006990	S.CERAMIC	C1608 CH 1H 080D-T-A

S.=Surface mount

[MAIN UNIT]

REF. NO.	ORDER NO.	DESCRIPTION
C320	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C326	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C327	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C328	4030008850	S.CERAMIC C1608 JB 1H 471K-T-A
C329	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C331	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C332	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C333	4030007120	S.CERAMIC C1608 CH 1H 820J-T-A
C334	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C335	4030007100	S.CERAMIC C1608 CH 1H 560J-T-A
C336	4030007040	S.CERAMIC C1608 CH 1H 180J-T-A
C337	4030008900	S.CERAMIC C1608 JB 1E 103K-T-A
C338	4030007180	S.CERAMIC C1608 CH 1H 181J-T-A
C339	4030008900	S.CERAMIC C1608 JB 1E 103K-T-A
C340	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C341	4030008900	S.CERAMIC C1608 JB 1E 103K-T-A
C342	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C343	4030008880	S.CERAMIC C1608 JB 1H 472K-T-A
C345	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C346	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C347	4030008880	S.CERAMIC C2012 JF 1C 105Z-T-A
C348	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C349	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C350	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C351	4030007070	S.CERAMIC C1608 CH 1H 330J-T-A
C352	4030008900	S.CERAMIC C1608 JB 1E 103K-T-A
C353	4030008760	S.CERAMIC C2012 X7R 1C 104K-T-A
C354	4030008760	S.CERAMIC C2012 X7R 1C 104K-T-A
C355	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C356	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C357	4030008900	S.CERAMIC C1608 JB 1E 103K-T-A
C358	4030008900	S.CERAMIC C1608 JB 1E 103K-T-A
C359	4030008860	S.CERAMIC C1608 JB 1C 153K-T-A
C360	4030008890	S.CERAMIC C1608 JB 1C 333K-T-A
C361	4030008860	S.CERAMIC C1608 JB 1C 153K-T-A
C362	4030008770	S.CERAMIC C1608 JB 1H 562K-T-A
C363	4030008770	S.CERAMIC C1608 JB 1H 562K-T-A
C364	4030008860	S.CERAMIC C2012 JF 1C 105Z-T-A
C365	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C366	4030008860	S.CERAMIC C2012 JF 1C 105Z-T-A
C367	4030008860	S.CERAMIC C2012 JF 1C 105Z-T-A
C368	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C371	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C372	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C373	4030007120	S.CERAMIC C1608 CH 1H 820J-T-A
C374	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C375	4030007090	S.CERAMIC C1608 CH 1H 470J-T-A
C376	4030007140	S.CERAMIC C1608 CH 1H 121J-T-A
C377	4030008900	S.CERAMIC C1608 JB 1E 103K-T-A
C378	4030007160	S.CERAMIC C1608 CH 1H 181J-T-A
C379	4030008900	S.CERAMIC C1608 JB 1E 103K-T-A
C380	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C381	4030008900	S.CERAMIC C1608 JB 1E 103K-T-A
C382	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C383	4030008880	S.CERAMIC C1608 JB 1H 472K-T-A
C385	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C388	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C387	4030008860	S.CERAMIC C2012 JF 1C 105Z-T-A
C388	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C389	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C390	4030008860	S.CERAMIC C1608 JB 1H 102K-T-A
C391	4030007070	S.CERAMIC C1608 CH 1H 330J-T-A
C392	4030008900	S.CERAMIC C1608 JB 1E 103K-T-A
C393	4030008760	S.CERAMIC C2012 X7R 1C 104K-T-A
C394	4030008860	S.CERAMIC C2012 JF 1C 105Z-T-A
C395	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C396	4030008830	S.CERAMIC C1608 JB 1C 104Z-T-A
C397	4030008900	S.CERAMIC C1608 JB 1E 103K-T-A
C398	4030008900	S.CERAMIC C1608 JB 1E 103K-T-A
C399	4030008860	S.CERAMIC C1608 JB 1C 153K-T-A
C400	4030008900	S.CERAMIC C1608 JB 1C 333K-T-A
C401	4030008860	S.CERAMIC C1608 JB 1C 153K-T-A
C402	4030008770	S.CERAMIC C1608 JB 1H 562K-T-A
C403	4030008770	S.CERAMIC C1608 JB 1H 562K-T-A
C404	4030008860	S.CERAMIC C2012 JF 1C 105Z-T-A
C405	4510004840	S.ELECTROLITIC ECEV1CA470SP

[MAIN UNIT]

REF. NO.	ORDER NO.	DESCRIPTION
C406	4510006240	S.ELECTROLITIC ECEV1CA221P
C407	4510004640	S.ELECTROLITIC ECEV1CA470SP
C408	4510006220	S.ELECTROLITIC ECEV1CA101UP
C409	4510006260	S.ELECTROLITIC ECEV1AA471UP
C410	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C411	4510006240	S.ELECTROLITIC ECEV1CA221P
C412	4510006220	S.ELECTROLITIC ECEV1CA101UP
C413	4510006260	S.ELECTROLITIC ECEV1AA471UP
C414	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C415	4510005870	S.ELECTROLITIC ECEV1HA3R3SR
C416	4550006140	S.TANTALUM ECST1EY474R
C417	4550006140	S.TANTALUM ECST1EY474R
C418	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C419	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C420	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C421	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C422	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C423	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C424	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C425	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C426	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C427	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C428	4510004640	S.ELECTROLITIC ECEV1CA470SP
C429	4030008860	S.CERAMIC C2012 JF 1C 105Z-T-A
C430	4030008860	S.CERAMIC C2012 JF 1C 105Z-T-A
C431	4030006860	S.CERAMIC C1608 JB 1H 102K-T-A
C432	4510004630	S.ELECTROLITIC ECEV1CA100SR
C433	4030008830	S.CERAMIC C1608 JB 1C 104Z-T-A
C434	4030006860	S.CERAMIC C1608 JB 1H 102K-T-A
C435	4030006900	S.CERAMIC C1608 JB 1C 333K-T-A
C436	4030007020	S.CERAMIC C1608 CH 1H 120J-T-A
C437	4030008880	S.CERAMIC C2012 JF 1C 105Z-T-A
C438	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C439	4510004640	S.ELECTROLITIC ECEV1CA470SP
C440	4030006860	S.CERAMIC C2012 JF 1C 105Z-T-A
C441	4030007130	S.CERAMIC C1608 CH 1H 101J-T-A
C442	4030006850	S.CERAMIC C1608 JB 1H 332K-T-A
C443	4030007120	S.CERAMIC C1608 CH 1H 820J-T-A
C444	4030009490	S.CERAMIC C1608 JB 1H 821K-T-A
C445	4030006880	S.CERAMIC C2012 JF 1C 105Z-T-A
C446	4030008880	S.CERAMIC C1608 JB 1C 223K-T-A
C447	4030008920	S.CERAMIC C1608 JB 1C 473K-T-A
C448	4030008820	S.CERAMIC C1608 JB 1C 473K-T-A
C449	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C450	4030006870	S.CERAMIC C1608 JB 1H 222K-T-A
C451	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C452	4030006830	S.CERAMIC C1608 JB 1C 104Z-T-A
C453	4030008630	S.CERAMIC C1608 JF 1C 104Z-T-A
C454	4510005870	S.ELECTROLITIC ECEV1HA3R3SR
C455	4030008830	S.CERAMIC C1608 JF 1C 104Z-T-A
C456	4030008880	S.CERAMIC C2012 JF 1C 105Z-T-A
C457	4030006860	S.CERAMIC C1608 JB 1H 102K-T-A
C458	4030006880	S.CERAMIC C1608 JB 1H 102K-T-A
C459	4030006880	S.CERAMIC C1608 JB 1H 102K-T-A
C460	4030006880	S.CERAMIC C1608 JB 1H 102K-T-A
C461	4030006860	S.CERAMIC C1608 JB 1H 102K-T-A
C462	4030006860	S.CERAMIC C1608 JB 1H 102K-T-A
C463	4030006830	S.CERAMIC C1608 JF 1C 104Z-T-A
C464	4030006880	S.CERAMIC C1608 JB 1H 102K-T-A
C465	4030007090	S.CERAMIC C1608 CH 1H 470J-T-A
C466	4030006910	S.CERAMIC C1608 CH 1H 0R5C-T-A
C467	4030006980	S.CERAMIC C1608 CH 1H 070D-T-A
C470	4030006940	S.CERAMIC C1608 CH 1H 030C-T-A
C471	4030006880	S.CERAMIC C1608 JB 1H 102K-T-A
C476	4030007010	S.CERAMIC C1608 CH 1H 100D-T-A
C480	4030006990	S.CERAMIC C1608 CH 1H 080D-T-A
C481	4030006970	S.CERAMIC C1608 CH 1H 060D-T-A
C482	4030006860	S.CERAMIC C1608 JB 1H 102K-T-A
C483	4030007010	S.CERAMIC C1608 CH 1H 100D-T-A
C484	4030006880	S.CERAMIC C1608 JB 1H 102K-T-A
C485	4030006860	S.CERAMIC C1608 JB 1H 102K-T-A
C486	4030006970	S.CERAMIC C1608 CH 1H 060D-T-A
C490	4550006660	S.TANTALUM ECST1CC226R
C491	4510006220	S.ELECTROLITIC ECEV1CA101UP
C492	4030008880	S.CERAMIC C2012 JF 1C 105Z-T-A
C493	4030008880	S.CERAMIC C2012 JF 1C 105Z-T-A

S.=Surface mount

**[MAIN UNIT]**

REF. NO.	ORDER NO.	DESCRIPTION	
C494	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C495	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C498	4030006860	S.CERAMIC	C2012 JF 1C 105Z-T-A
C497	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C498	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C499	4030006910	S.CERAMIC	C1608 CH 1H 0R5C-T-A
C500	4030006970	S.CERAMIC	C1608 CH 1H 080D-T-A
C501	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C503	4030006860	S.CERAMIC	C2012 JF 1C 105Z-T-A
C504	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C505	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C506	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C507	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C508	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C509	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C510	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C511	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C512	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C513	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C514	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C515	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C516	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C517	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C518	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C519	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C520	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C521	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C522	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C523	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C524	4030007140	S.CERAMIC	C1608 CH 1H 121J-T-A
C525	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C526	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C527	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C528	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C529	4030006860	S.CERAMIC	C1608 JB 1H 102K-T-A
C530	4030006940	S.CERAMIC	C1608 CH 1H 030C-T-A
C531	4030007090	S.CERAMIC	C1608 CH 1H 470J-T-A
J2	6450000140	CONNECTOR	HSJ0807-01-010
J3	6450000140	CONNECTOR	HSJ0807-01-010
J4	6510014790	CONNECTOR	53253-0210
J5	6510007080	CONNECTOR	PI28A-02M
J6	6510016440	S.CONNECTOR	52465-1491
J7	6510018280	S.CONNECTOR	5-175639-0
J8	6510018280	S.CONNECTOR	5-175639-0
J9	6450001550	CONNECTOR	MJ88HOP
W1	8900004880	CABLE	OPC-485
W2	7120000380	JUMPER	JPW 01 R-01
W3	7120000380	JUMPER	JPW 01 R-01
W4	7120000380	JUMPER	JPW 01 R-01
W5	7030003860	S.JUMPER	ERJ3GE JPW V
W6	7030003860	S.JUMPER	ERJ3GE JPW V
W7	7030003860	S.JUMPER	ERJ3GE JPW V
W8	7030003860	S.JUMPER	ERJ3GE JPW V
W9	7030003970	S.JUMPER	MCR18EZHJ JPW (000)
W10	7030007150	S.JUMPER	MCR50JZHJ JPW (000)
W11	7030007150	S.JUMPER	MCR50JZHJ JPW (000)
EP1	0910044525	PCB	B 4473E
EP4	6910000630	BEAD	FSOH070RN
EP5	6910000630	BEAD	FSOH070RN

S.=Surface mount

## SECTION 7 MECHANICAL PARTS AND DISASSEMBLY

### 7-1 CABINET PARTS

#### [CHASSIS PARTS]

REF. NO.	ORDER NO.	DESCRIPTION	QTY.
J 1	6510004880	Antenna connector MR-DS-E 01	1
MF 1	2710000410	Fan motor 0410-12H	1
MP 1	8010015970	1647 Chassis	1
MP 2	8930035360	1647 SP plate	1
MP 3	8930035340	1647 TR clip	1
MP 4	8810008660	Screw PH BT M3 x 8 NI-ZU	2
MP 5	8810004430	Screw PH M3 x 6 ZK	4
MP 6	8810008630	Screw PH BT M3 x 6 NI-ZU	6
MP 7	8810004430	Screw PH M3 x 6 ZK	1
MP 8	8110005550	1647 Fan cover	1
MP 9	8810004310	Screw PH M2.6 x 10 ZK	4
MP10	8810009020	Screw FH M2.6 x 5 ZK	3
MP11	8830000790	VR nut (H)	2
MP12	8830001010	HEX. nut(A)	2
MP13	8930038380	1647 Spring	1

#### [MAIN UNIT]

REF. NO.	ORDER NO.	DESCRIPTION	QTY.
W 1	8900004880	Cable OPC-465	1
MP 1	8930021620	Coil cover FX859	1
MP 2	8930035850	1647 Plate	1
MP 3	8510009720	1647 VCO case	2
MP 9	8510010010	1647 Filter plate	1
MP10	8930037120	1647 M-holder	2
MP11	8930037140	1647 M-sheet	2
MP12	8930037720	Himeron sheet AX	1
MP14	8930014210	Grounding spring(E) [USA]	1
MP15	8930014210	Grounding spring (E) [USA]	1
MP16	8930038170	1647 spacer	1
MP18	8930038160	Rubber sheet (S)	1

#### [COVER UNIT]

REF. NO.	ORDER NO.	DESCRIPTION	QTY.
MP 1	8110005480	1647 COVER	1
MP 5	8930028820	Himeron sheet (AJ)	1
SP 1	2510000820	Speaker VS-57-0814	1
WS 1	8600034120	FX1647 P01CO	1

#### [LOGIC UNIT]

REF. NO.	ORDER NO.	DESCRIPTION	QTY.
EP 2	8930037490	LCD contact base SRCN-1647-ZNN-L	1
EP 3	8930037500	LCD contact base SRCN-1647-ZNN-S	1
MP 1	8210012170	1647 LCD reflector	1
MP 2	8930036170	1647 LCD holder	1
MP 3	8930035400	1647 LCD filter	1
MP 4	8930017650	Lamp spacer FX833	1
MP 6	8930037130	1647 Mask sheet	1
MP 7	8510010161	1647 Switch cover-1	1

#### [FRONT UNIT]

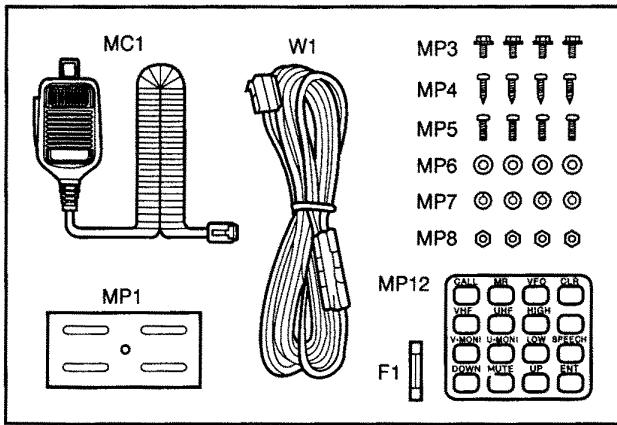
REF. NO.	ORDER NO.	DESCRIPTION	QTY.
MP 1	8210013110	1647 Front panel	1
MP 2	8930035500	1647 Front key	2
MP 5	8610009860	Knob N236	2
MP 6	8610009840	Knob N234	2
MP 7	8610009850	Knob N235	2
MP 8	8930037800	Knob sheet (A)	2
MP11	8950004430	Double-sided tape (O) 4088	2
MP12	8850001590	Isolating flat washer (R)	2

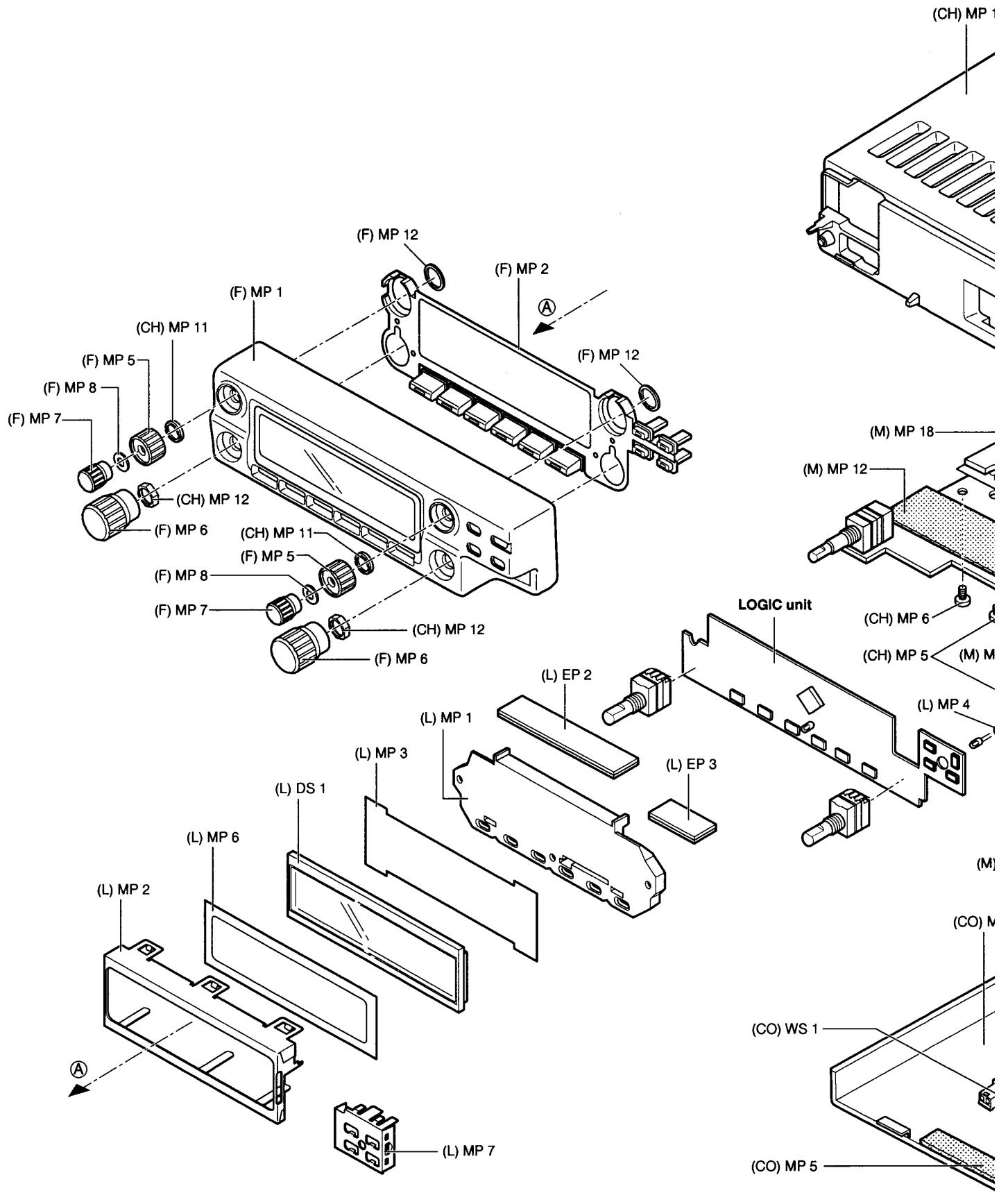
Screw abbreviations: PH: Pan head FH: Flat head B0: Self-tapping

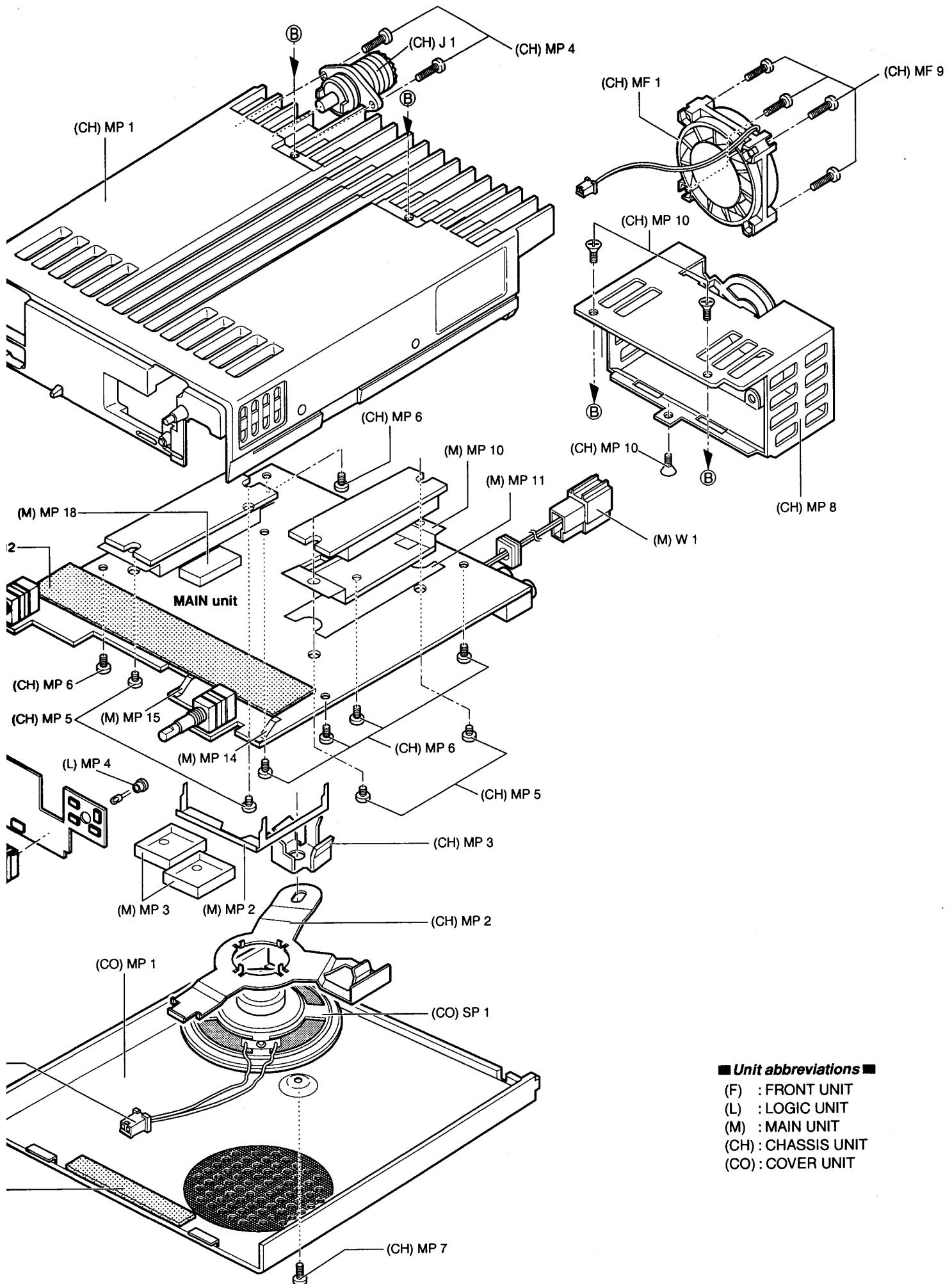
NI: Nickel ZK: Black

### 7-2 ACCSESSORIES

REF. NO.	ORDER NO.	DESCRIPTION	QTY.
F 1	5210000080	Fuse FGB 20A	1
W 1	Optional product	DC cable OPC-346	1
MC 1	Optional product	Microphone HM-95 ACC [USA], [KOR]	1
	Optional product	Microphone HM-96 ACC [AUS], [SEA]	1
	Optional product	Microphone HM-97 ACC [EUR], [ITA]	1
MP 1	Optional product	1542 Mobil bracket (B)	1
MP 3	8820000530	Frangé bolt M4 x 8 NI	4
MP 4	8810000470	Screw PH M5 x 2 (+, -)	4
MP 5	8810000950	Screw PH A M5 x16	4
MP 6	8850000150	Flat washer M5 NI BS	4
MP 7	8850000390	Spring washer M5	4
MP 8	8830000120	Nut M5	4
MP12	8310036010	1647 Microphone plate [USA], [KOR]	1





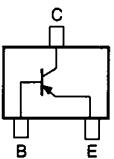
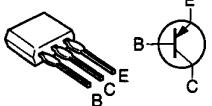
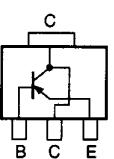
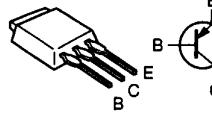
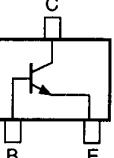
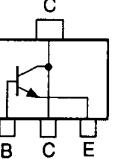
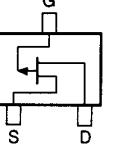
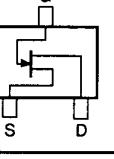


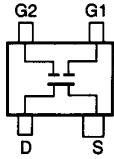
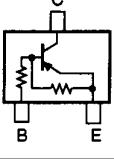
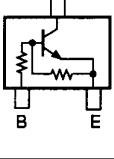
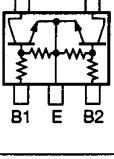
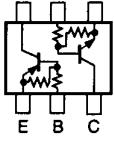
■ Unit abbreviations ■

- (F) : FRONT UNIT
- (L) : LOGIC UNIT
- (M) : MAIN UNIT
- (CH) : CHASSIS UNIT
- (CO) : COVER UNIT

## SECTION 8 SEMI-CONDUCTOR INFORMATIONS

### 8-1 TRANSISTORS

NAME	SYMBOL	INSIDE VIEW
2SA1362 GR 2SA1576 R	AEG FR	
2SA1824 S	A1824	
2SB798	DK	
2SB1182 F5 Q	B1182	
2SC2712 BL 2SC3324 GR 2SC3661 TA 2SC3770-3 TA 2SC4081 R 2SC4213 B 2SC4226 2SC4228 R45 2SC4403-3	LL CBG FY JY3 BR AB R25 R45 LY3	
2SC2954 2SC3357 2SD999 CK	QK RK CK	
2SJ144 GR	VG	
2SK880 Y 2SK1577-2 2SK1740	XY P2 IJ	

NAME	SYMBOL	INSIDE VIEW
3SK166-2 3SK184 S	K 3R	
DTA144VU DTB123EK	156 F12	
DTC143 ZU DTC114EU DTC143XU DTC144EU	123 24 43 26	
UMG9N	G9	
UMH2	H2	

## 8-2 DIODES

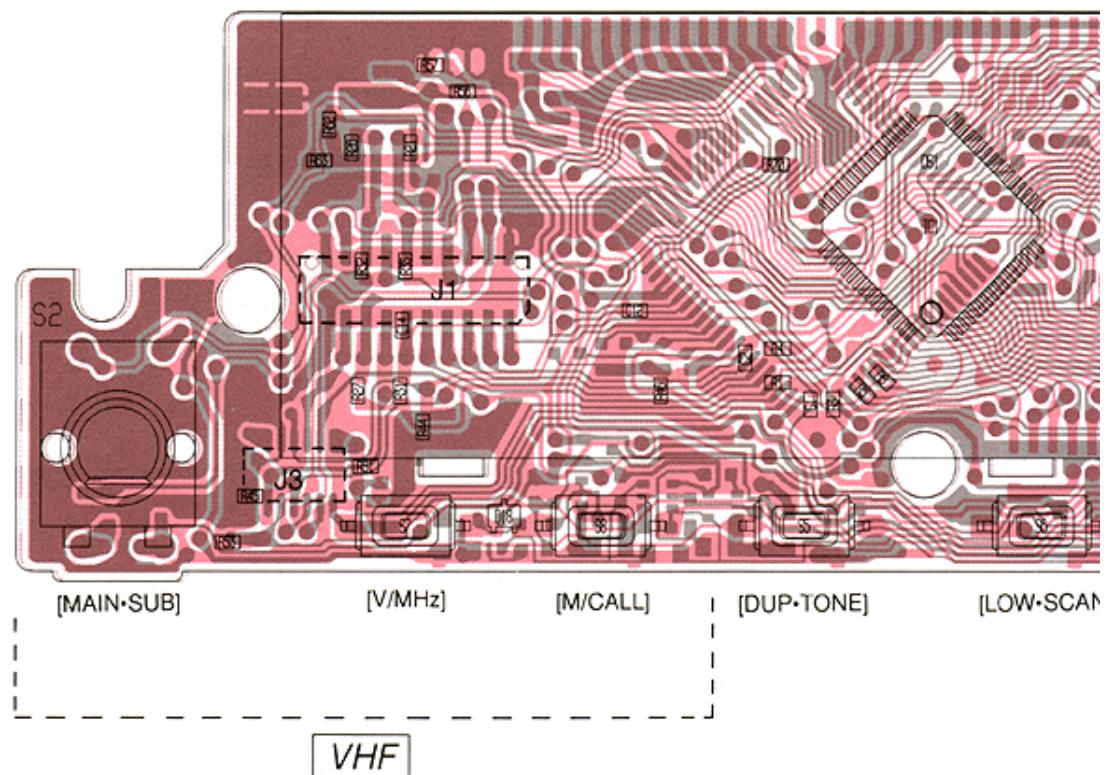
NAME	SYMBOL	INSIDE VIEW
1SS226 MA742	C3 M1U	
DA112	AZ	
DA113	AY	
DAN202 U	N	
DAP202U	P	
MA862	M1I	
MA6S121	M2D	
RD24M B2 RD3.3M B2 RD6.8M B2	242 332 682	

NAME	SYMBOL	INSIDE VIEW
1SV166 1SV167	Yellow —	
MA8043L MA8062L	4_3 6_2	
1SS353 MA110 MA77	C 1A 4B	
1SS254	Yellow	
MI809	Red dot	

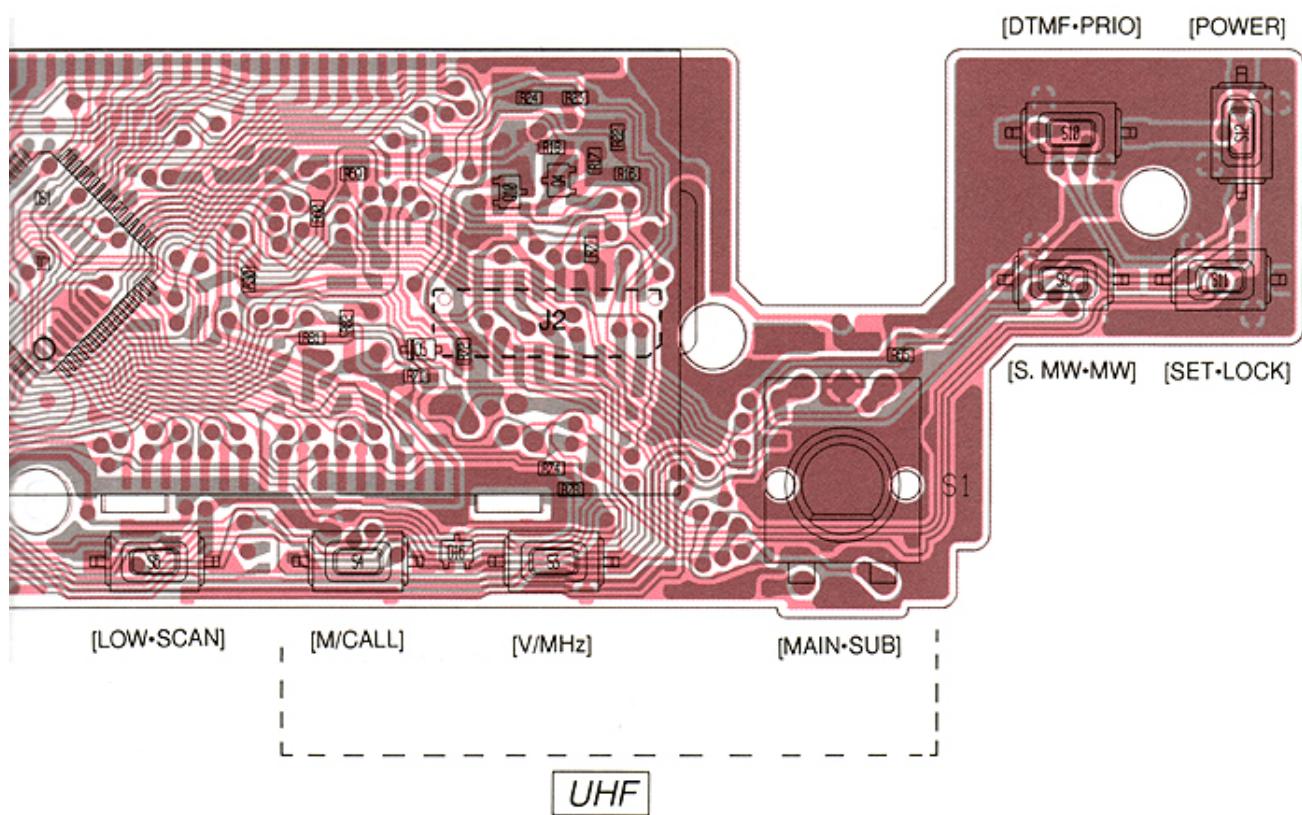
## SECTION 9 BOARD LAYOUTS

### 9-1 LOGIC UNIT

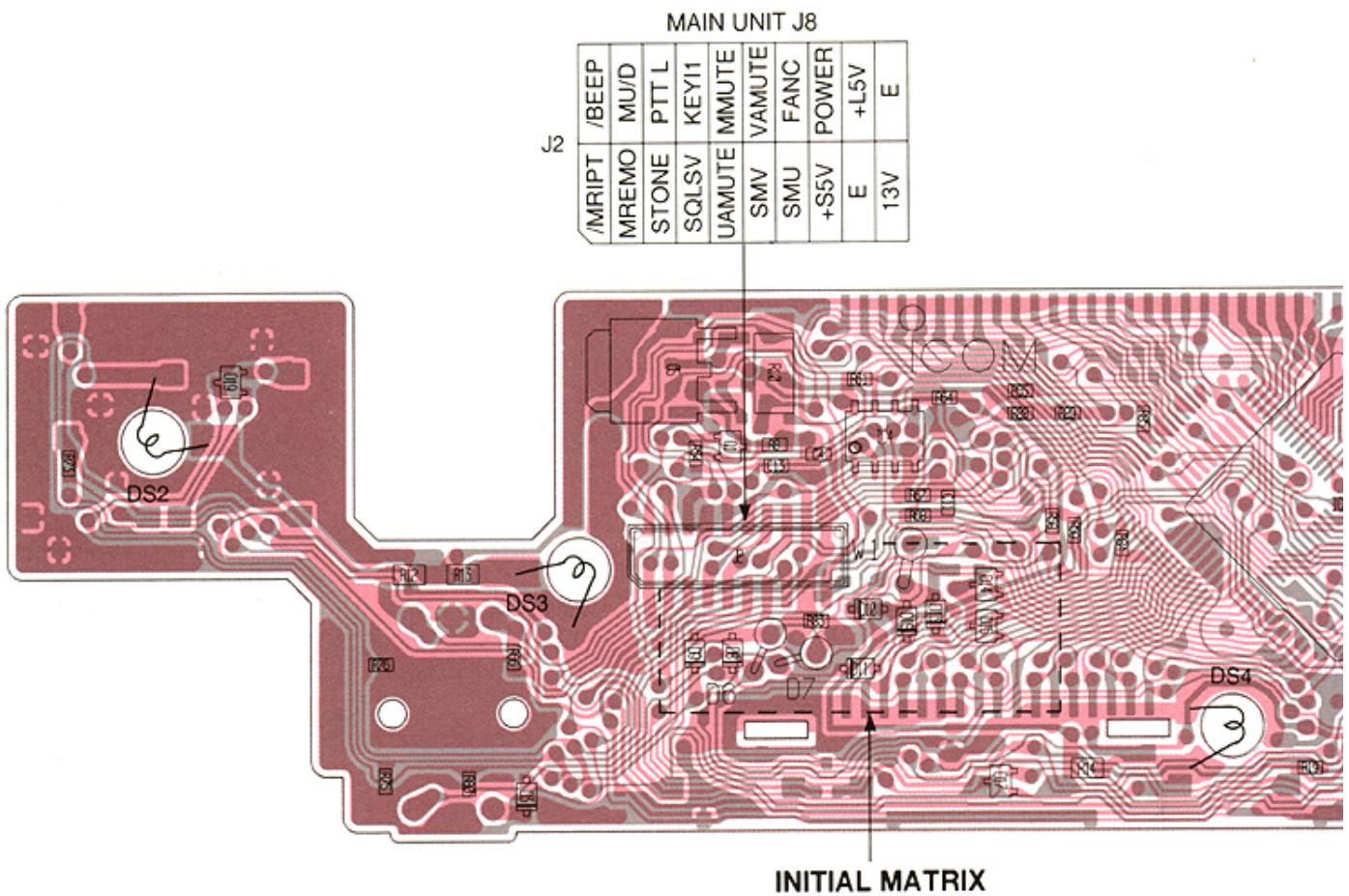
• LOGIC UNIT (TOP VIEW)



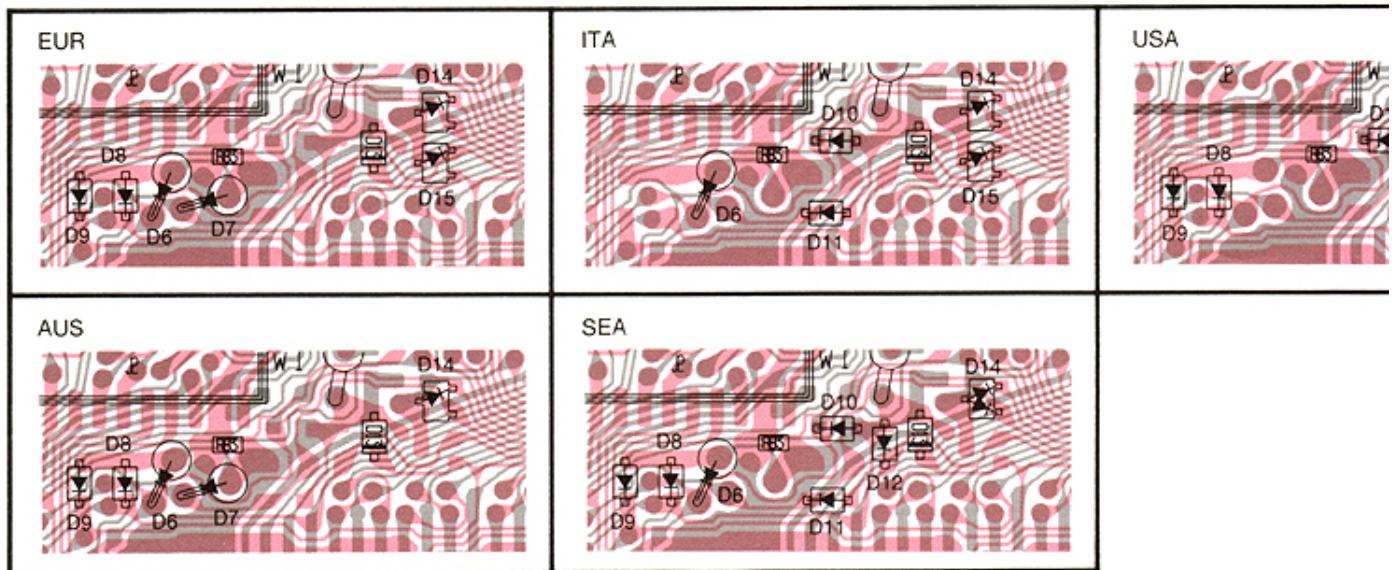
The combination of this page and the next page shows  
the unit layout in the same configuration as the actual  
P.C. Board.



• LOGIC UNIT (BOTTOM VIEW)

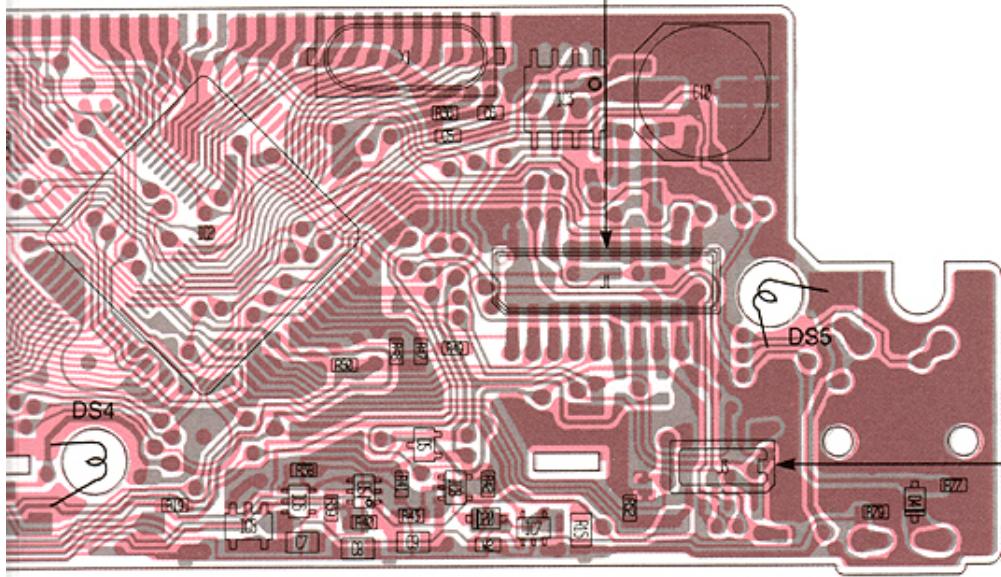


• INITIAL MATRIX



MAIN UNIT J7

J1	STD	E	DATA
	Q4	CK	
	Q3	STBOD	
	Q2	OPTD	
	Q1	UNLKV	STB1
		DETV	STBP
		UNLKU	SQLSU
		DETU	KEYI3
		E	KEYS0

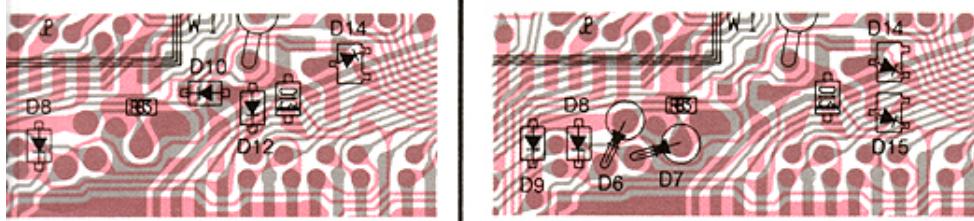


TSQLU	UNITT
DATA	+55V
CK	DETU
STBTU	STBTU
TSQLV	E
DETV	TONE

OPTION UT-89

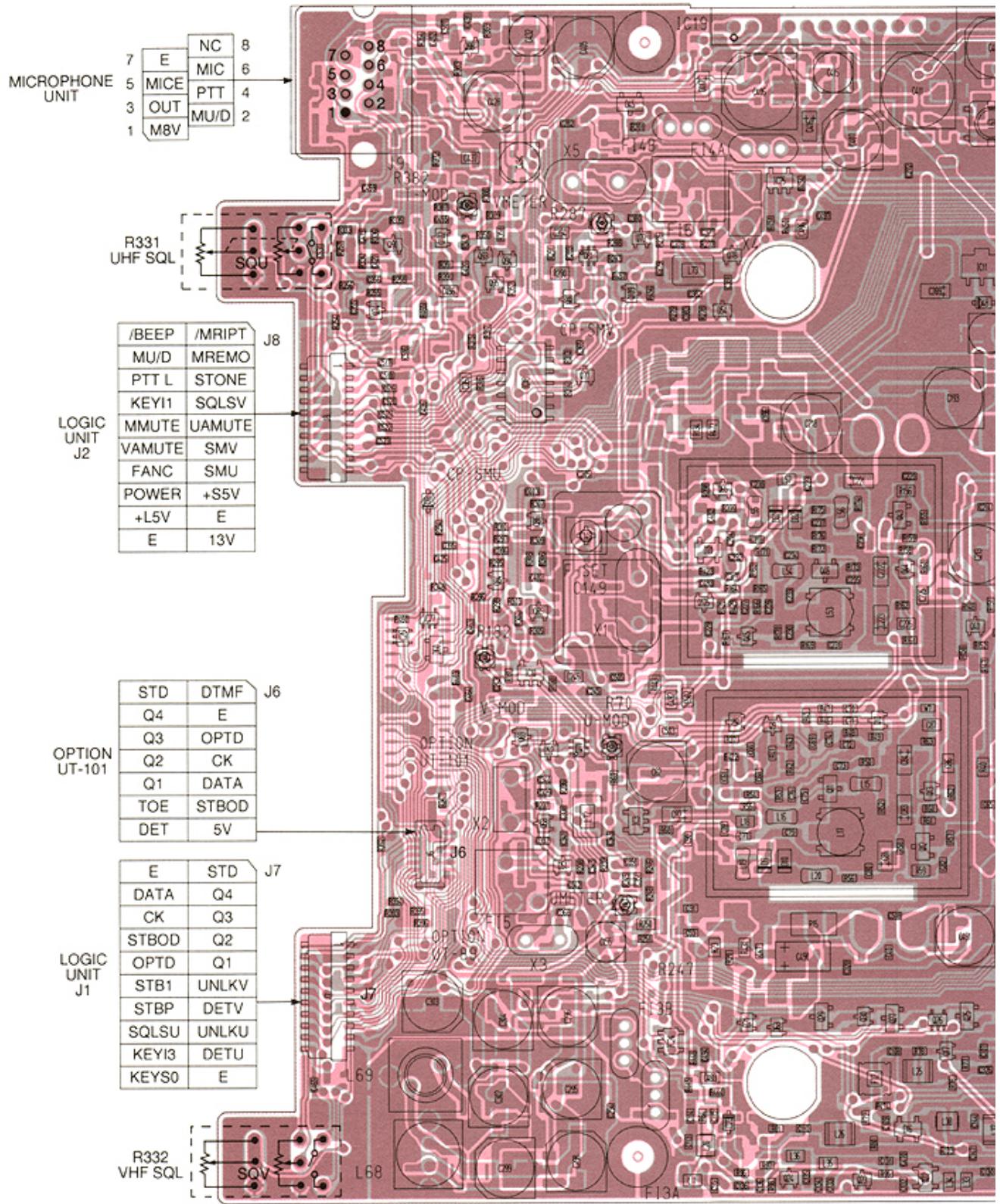
J3

KOR

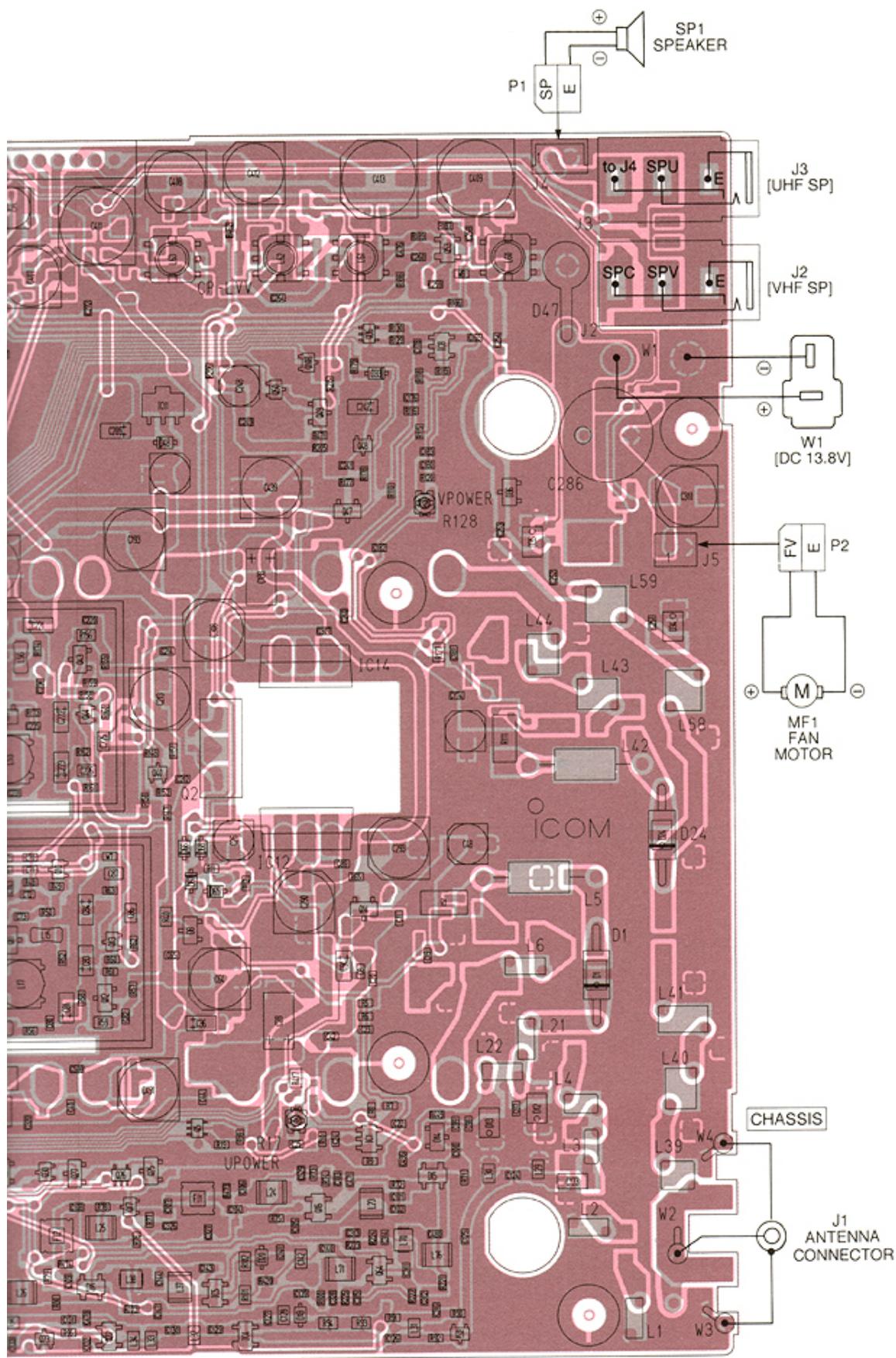


## 9-2 MAIN UNIT

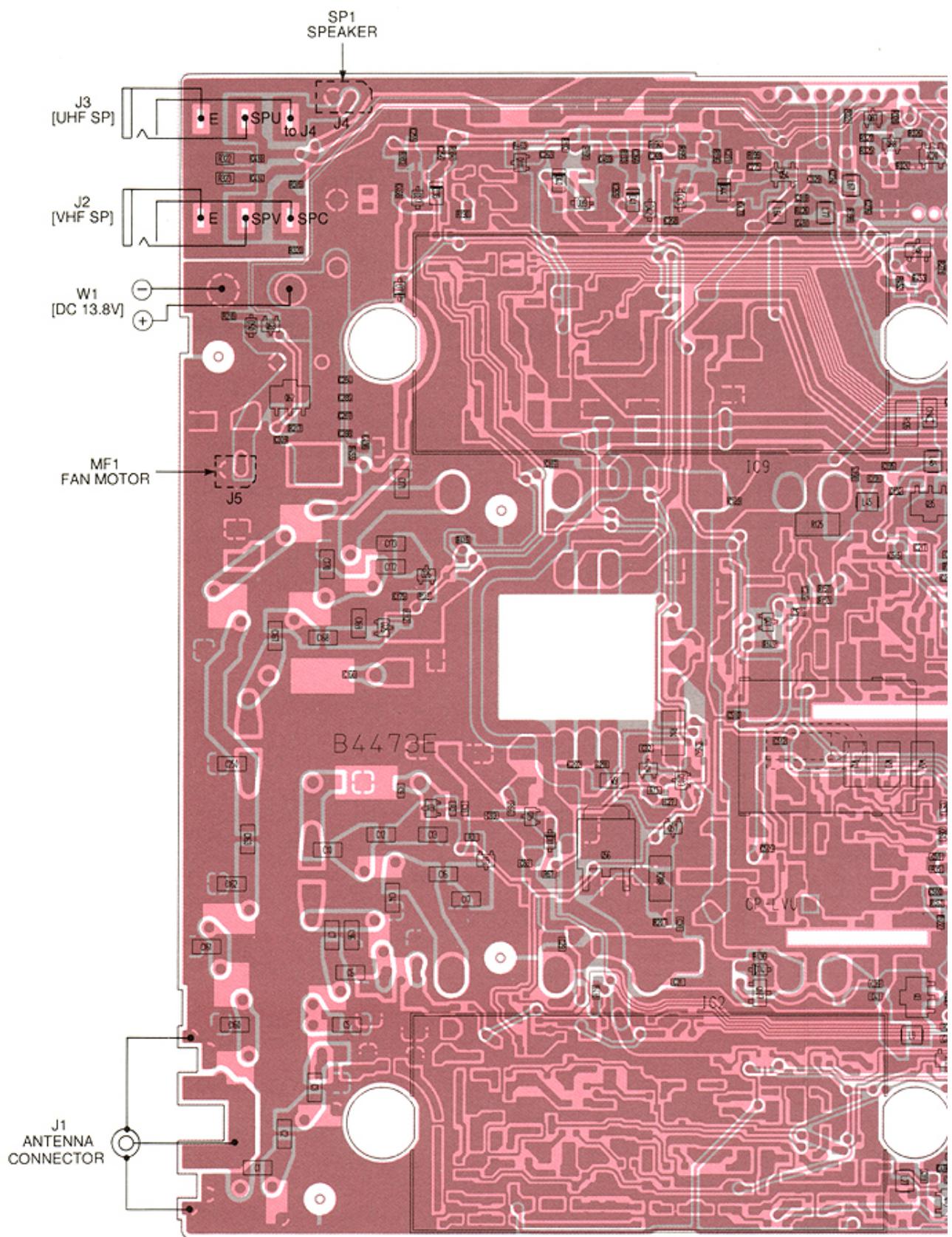
- MAIN UNIT (TOP VIEW)

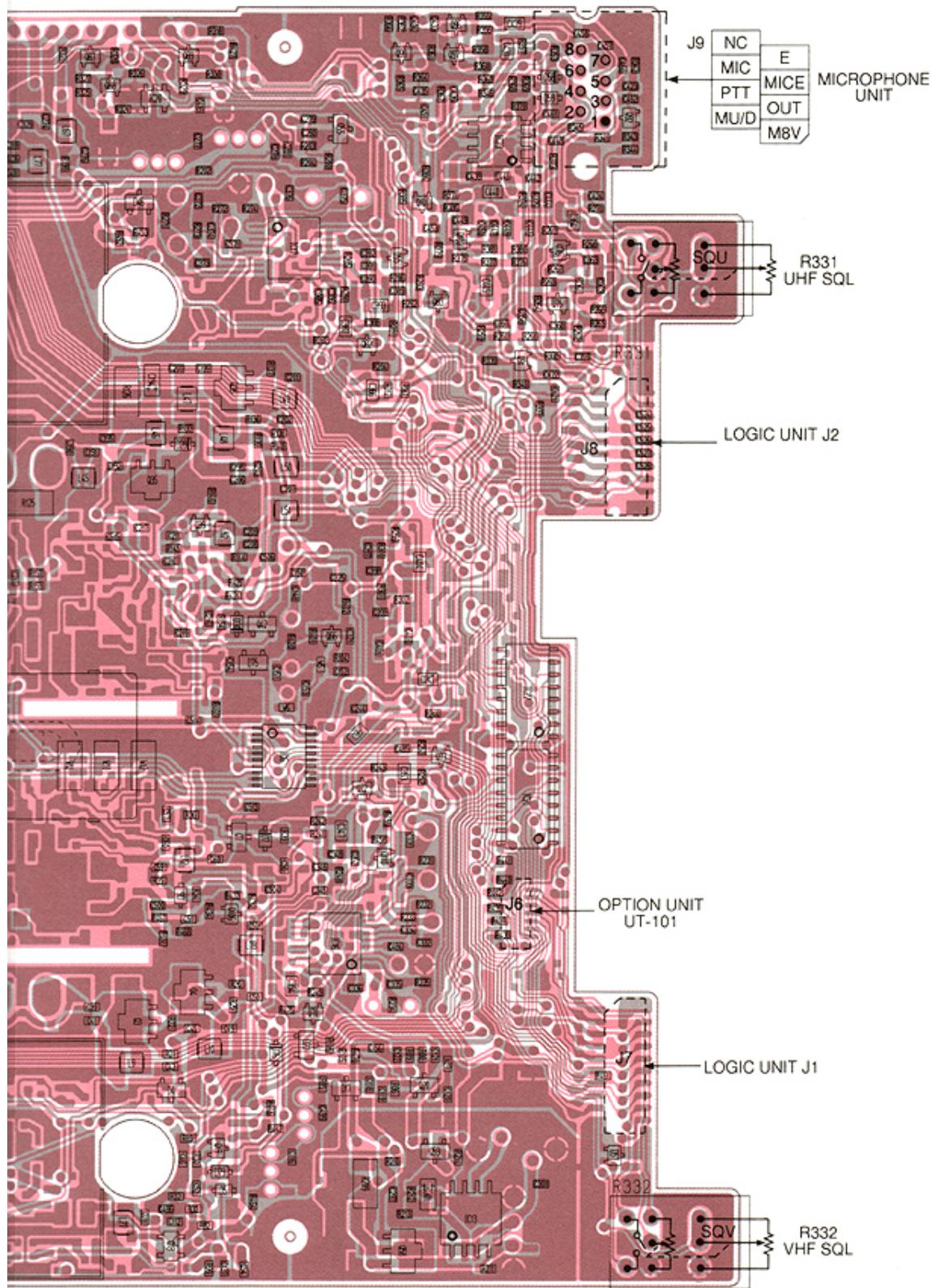


The combination of this page and the next page shows the unit layout in the same configuration as the actual P.C. Board.



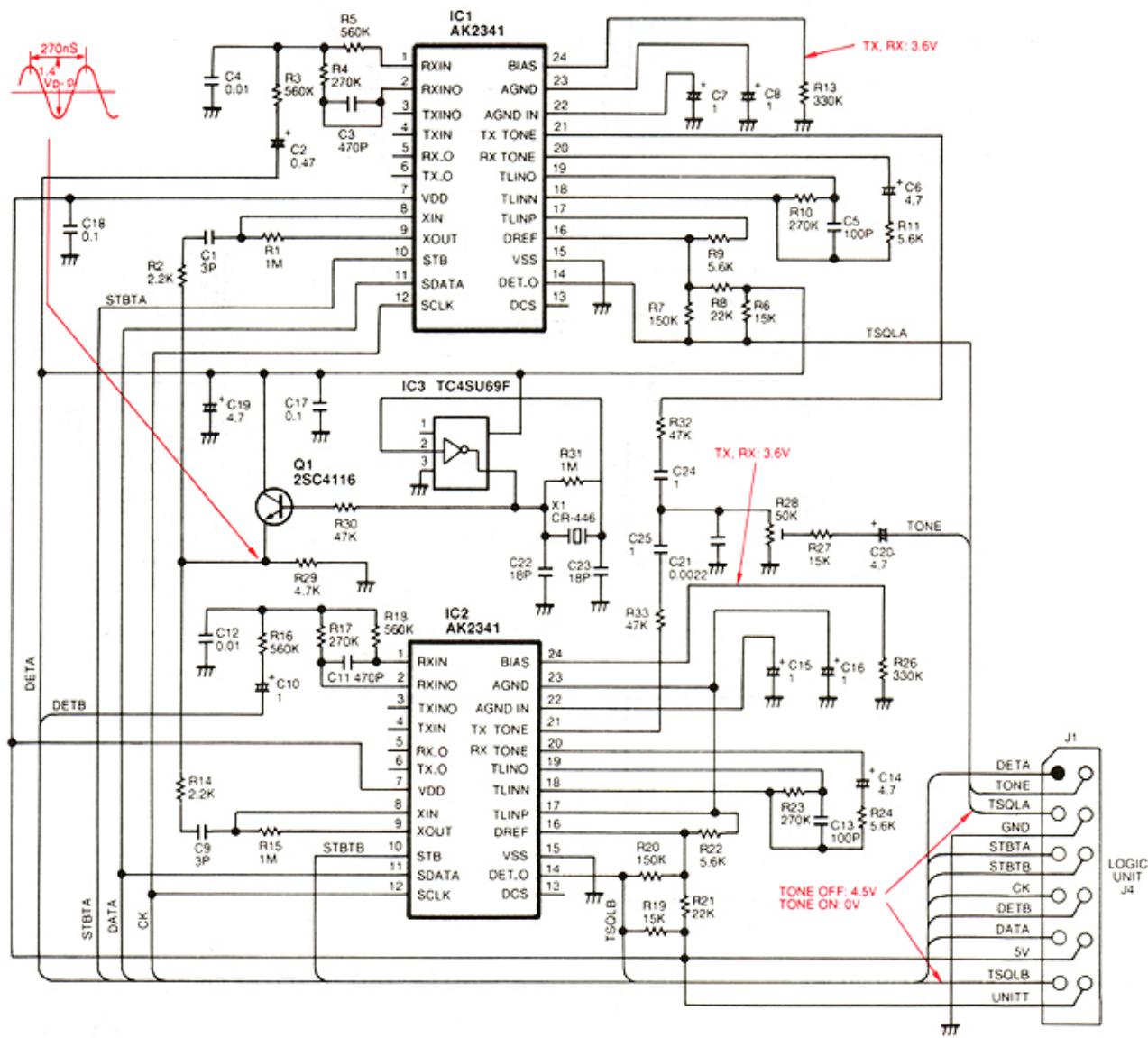
• MAIN UNIT (BOTTOM VIEW)



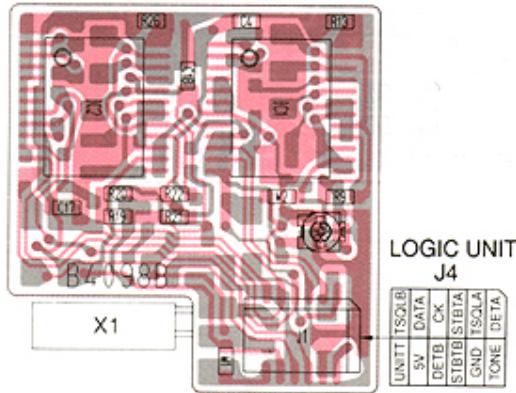


## SECTION 10 OPTIONAL UNITS

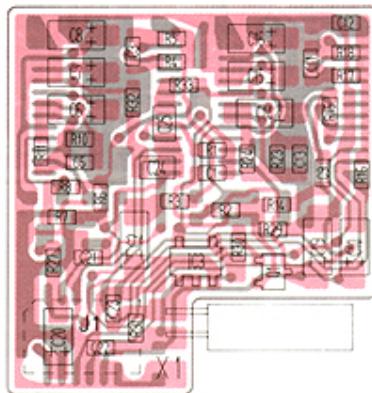
### 10-1 UT-89 TONE SQUELCH UNIT



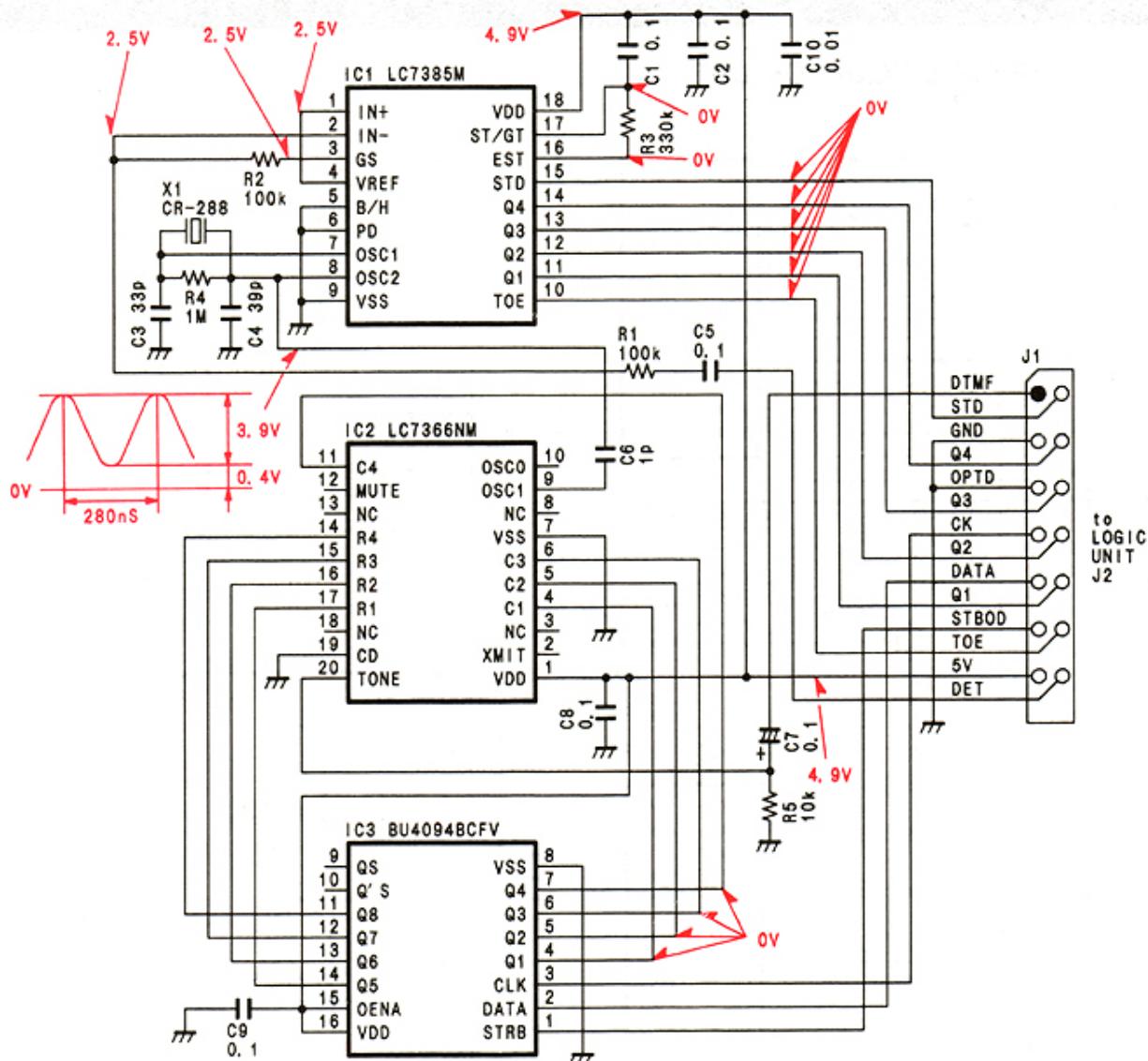
• BOARD LAYOUT (TOP VIEW)



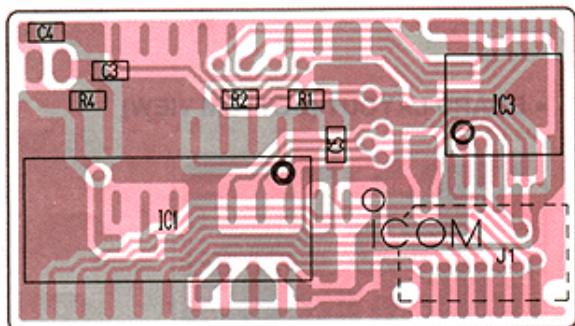
• BOARD LAYOUT (BOTTOM VIEW)



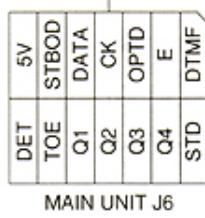
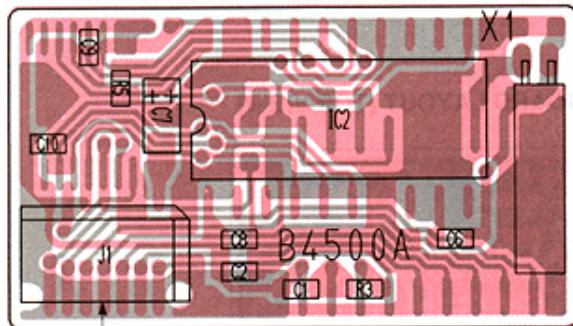
## 10-2 UT-101 DTMF UNIT



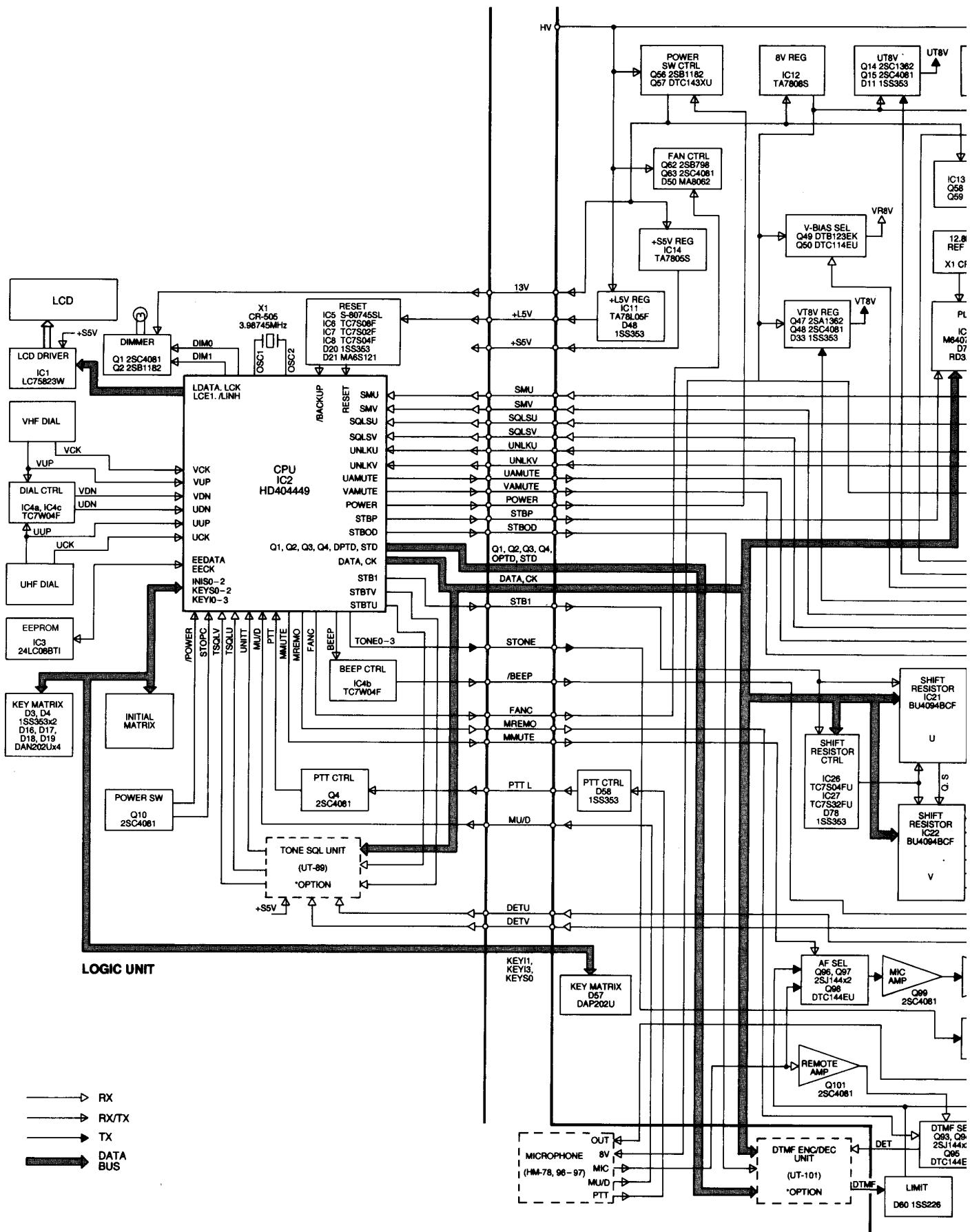
• BOARD LAYOUT (TOP VIEW)

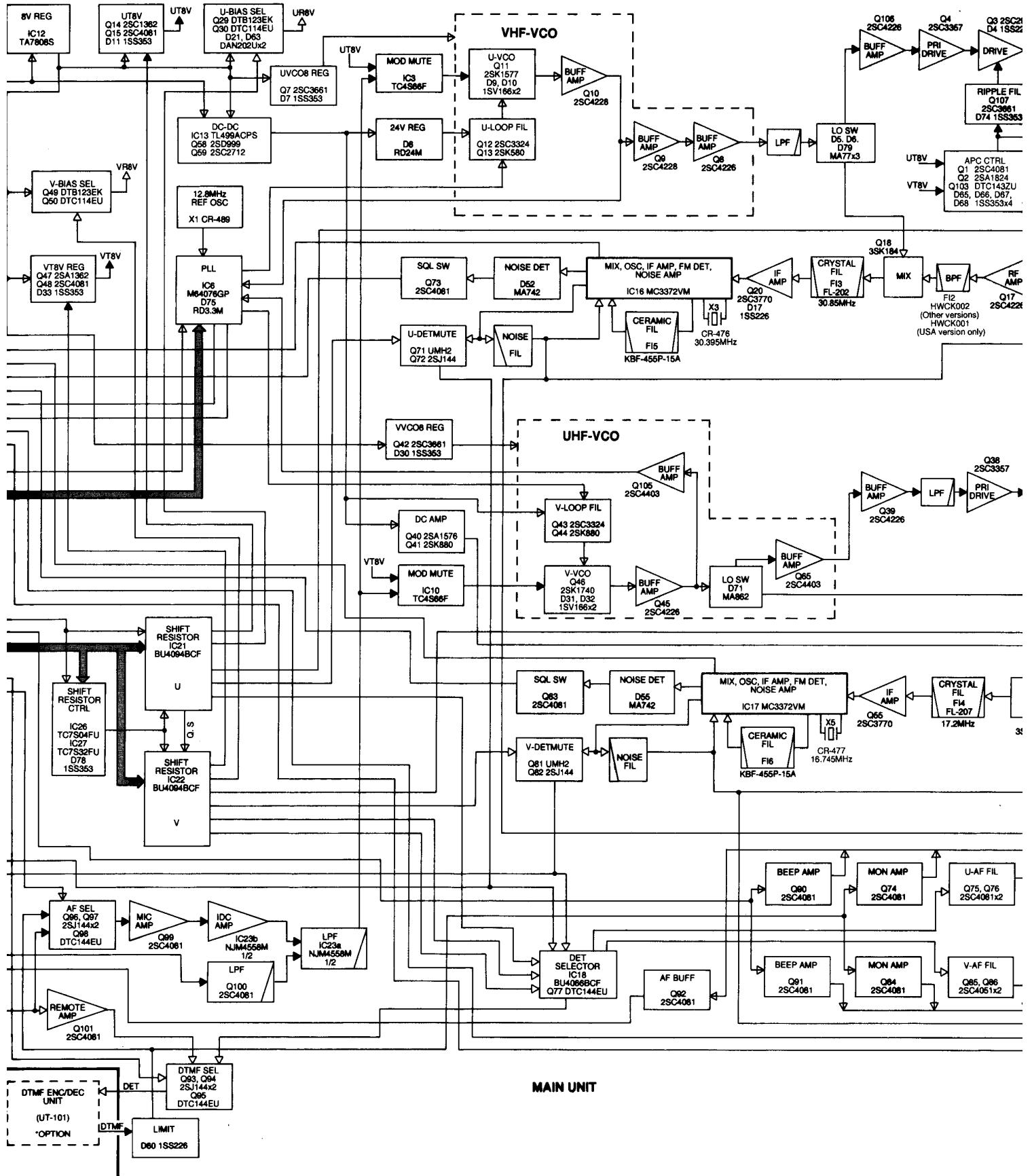


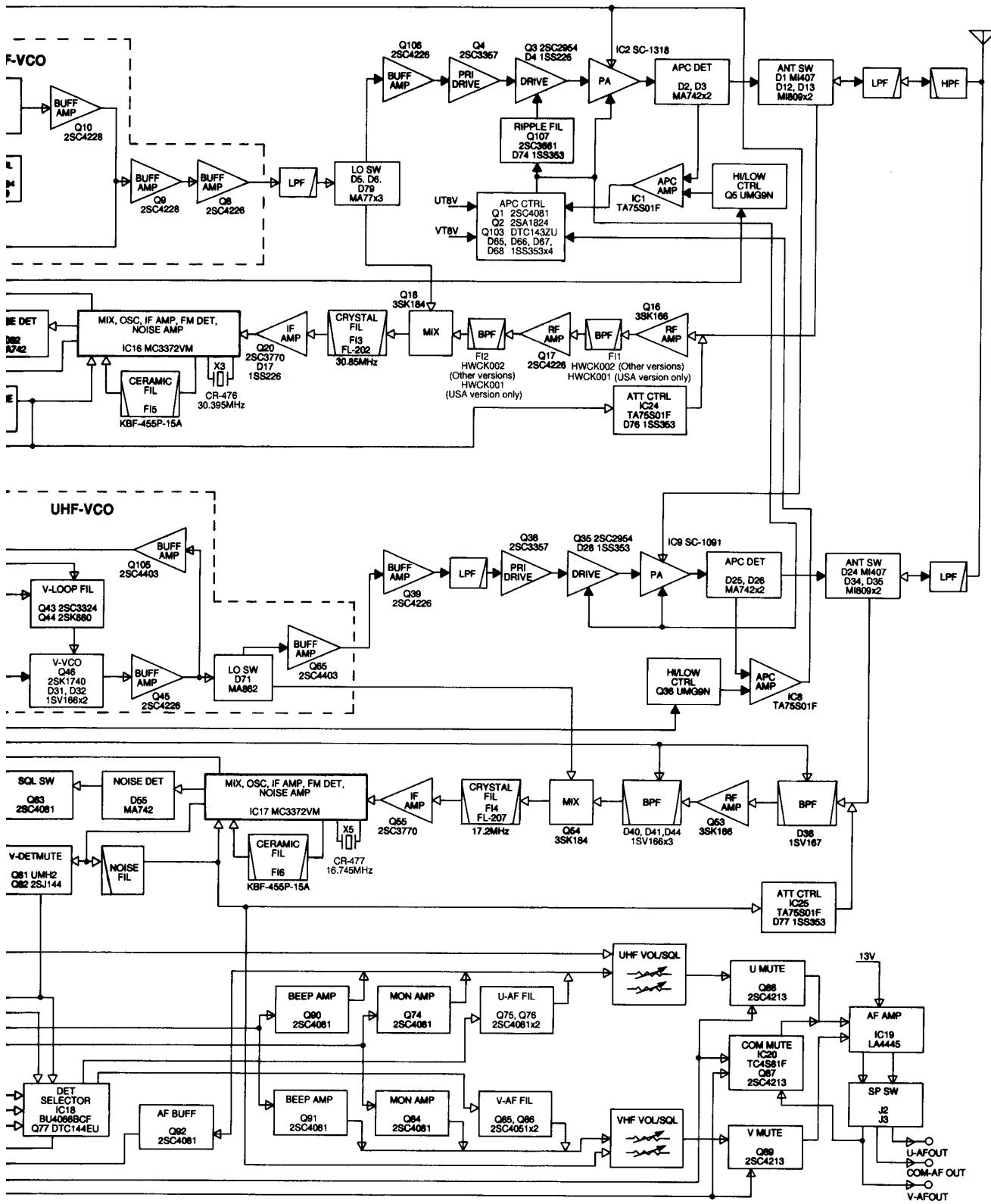
• BOARD LAYOUT (BOTTOM VIEW)



# SECTION 11 BLOCK DIAGRAM



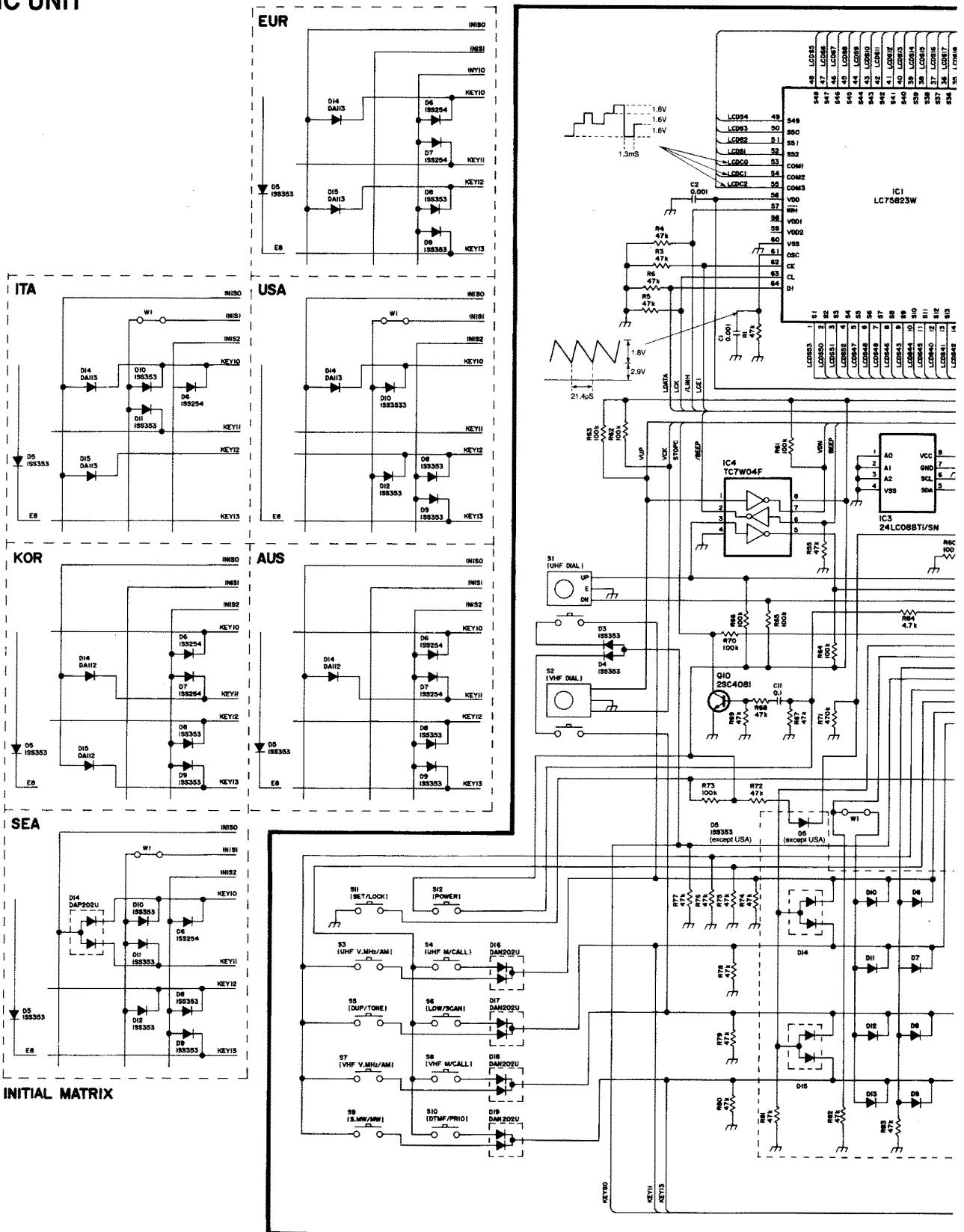


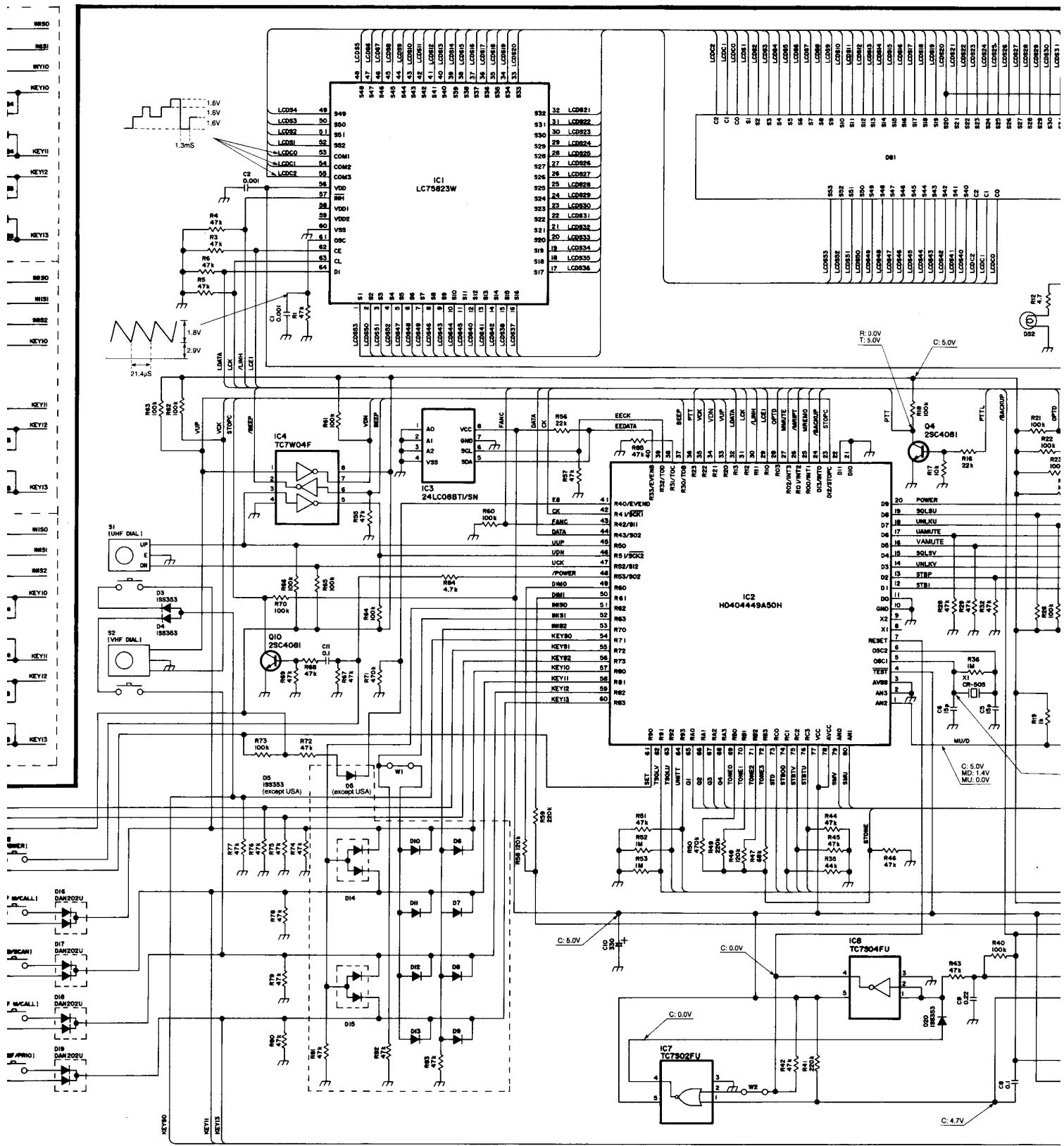


## MAIN UNIT

# SECTION 12 VOLTAGE DIAGRAM

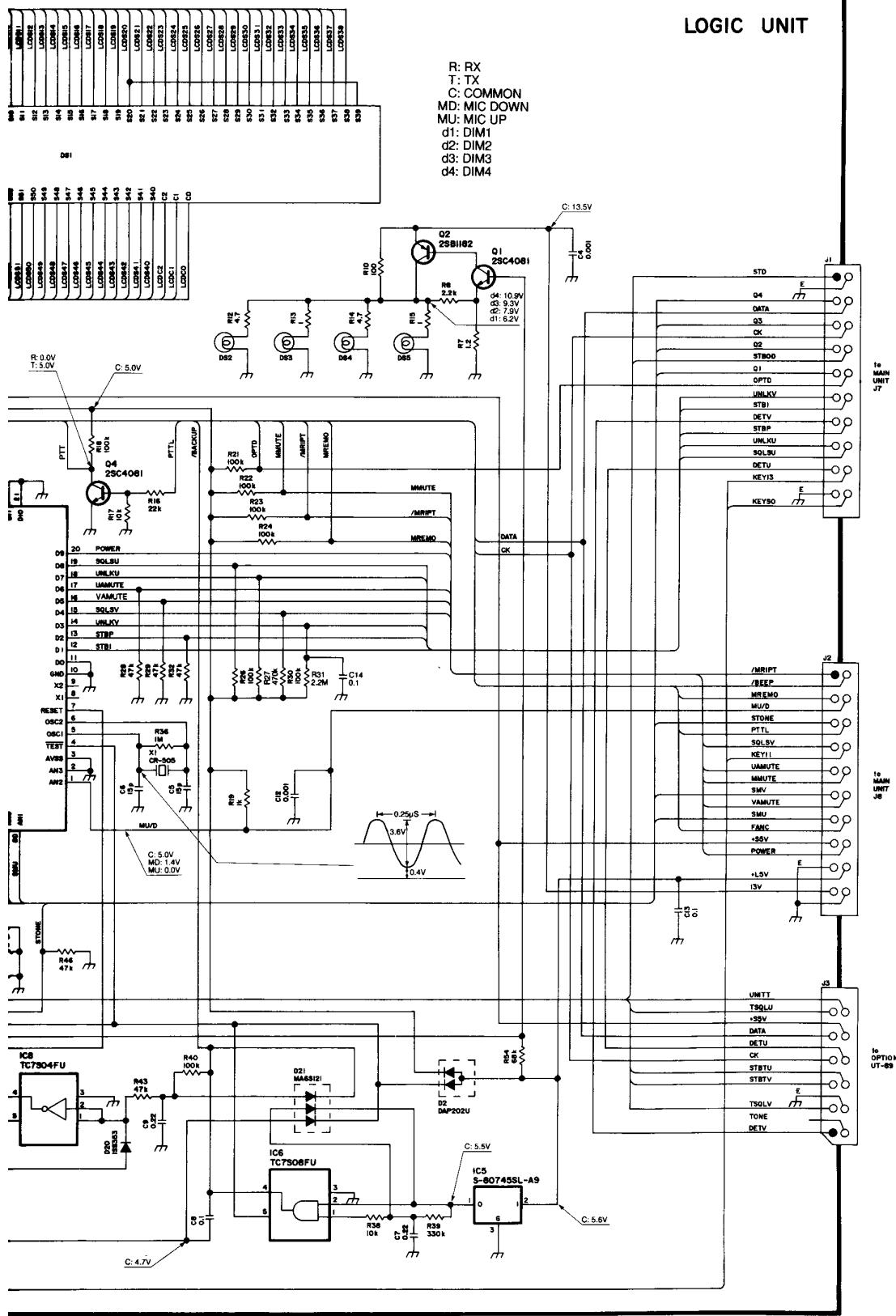
## 12-1 LOGIC UNIT



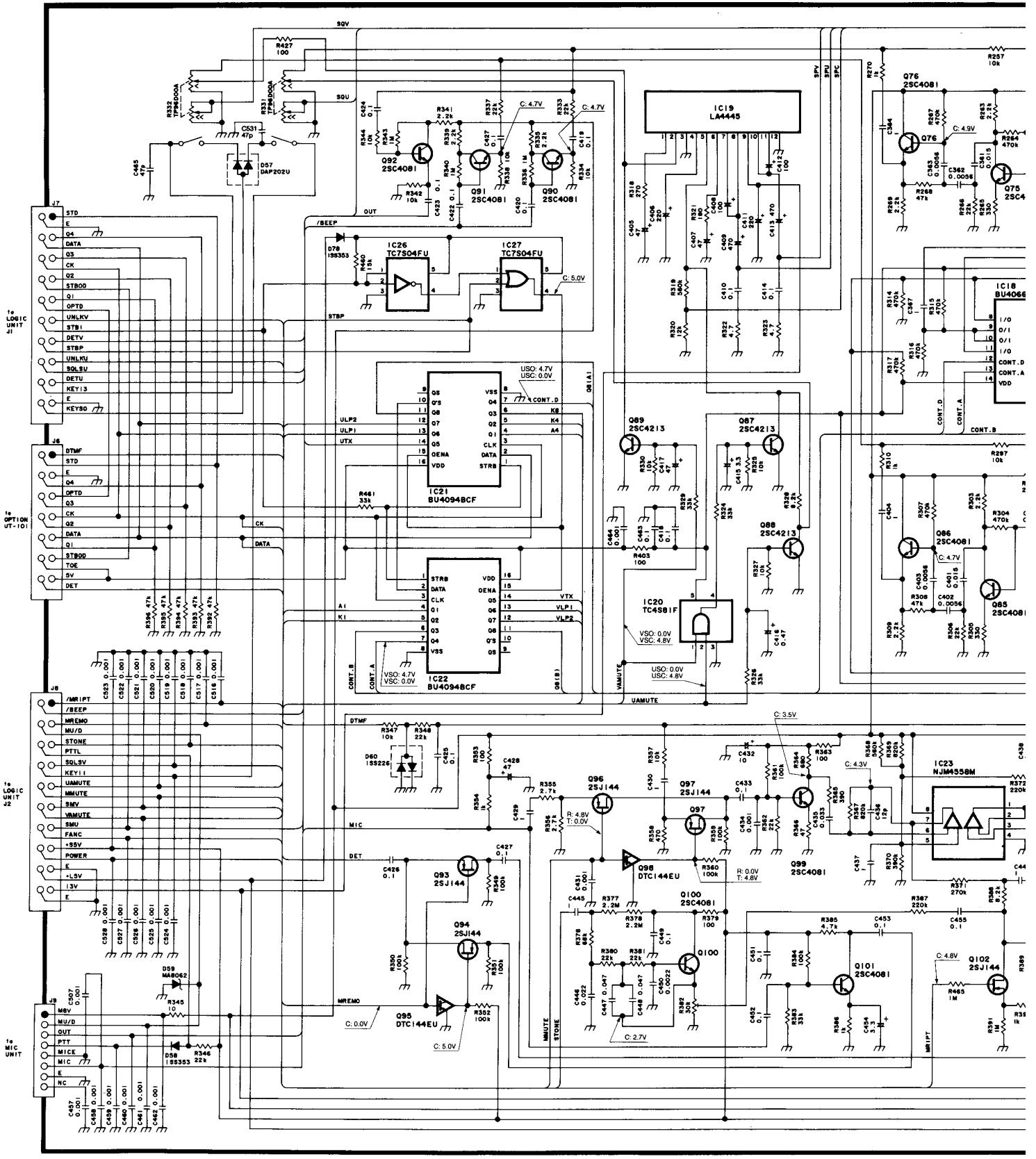


## LOGIC UNIT

R: RX  
 T: TX  
 C: COMMON  
 MD: MIC DOWN  
 MU: MIC UP  
 d1: DIM1  
 d2: DIM2  
 d3: DIM3  
 d4: DIM4

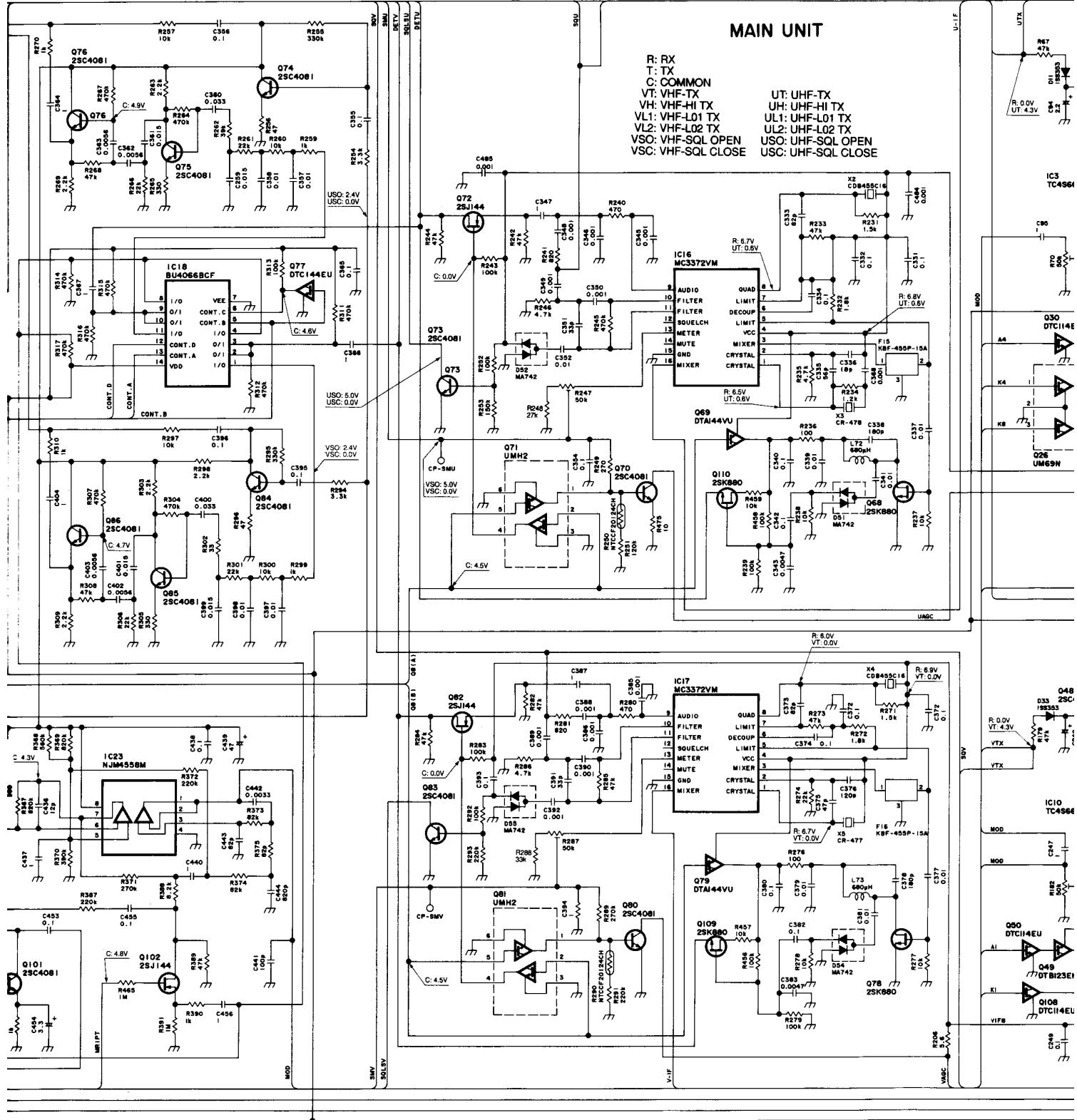


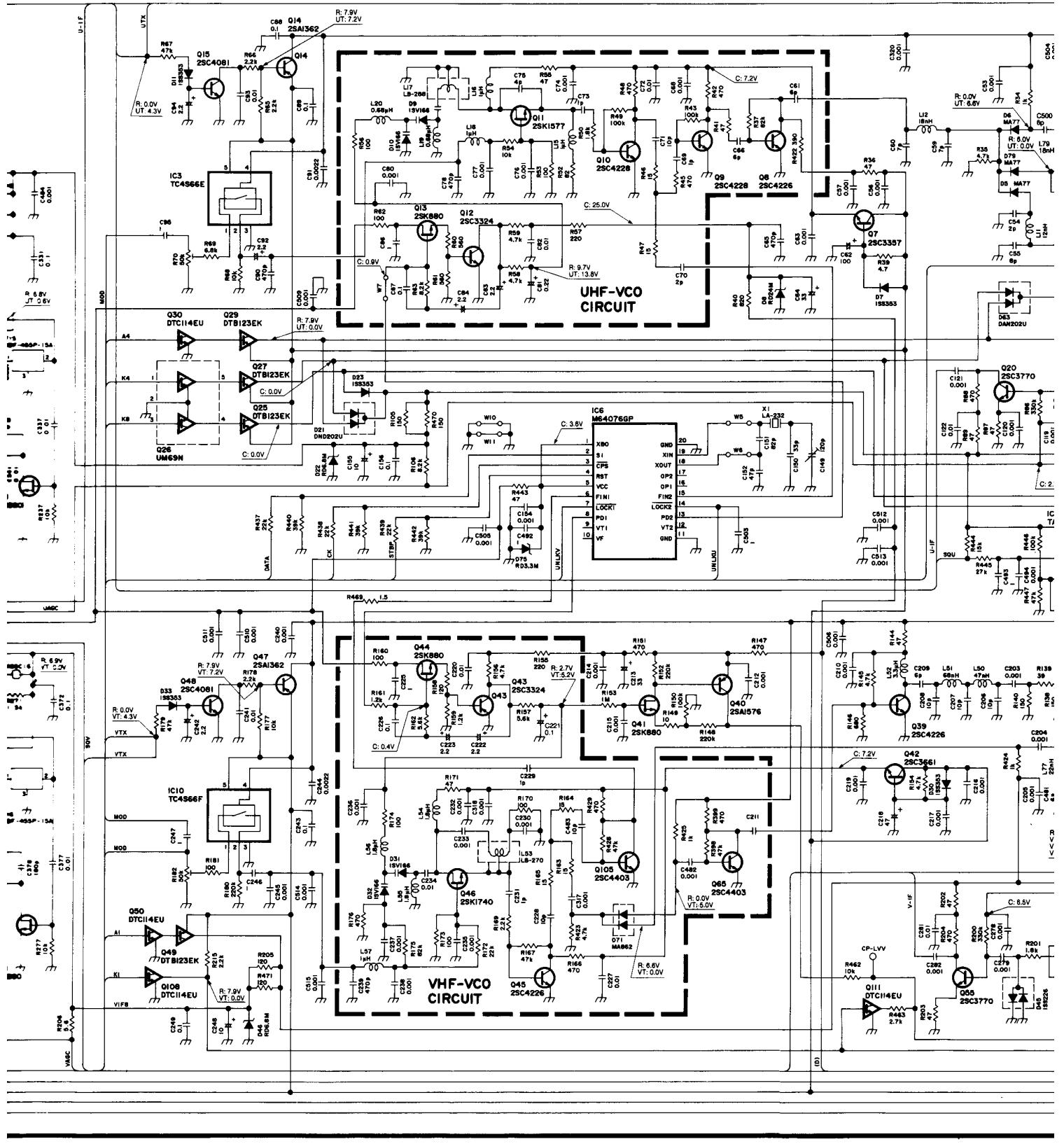
## 12-2 MAIN UNIT

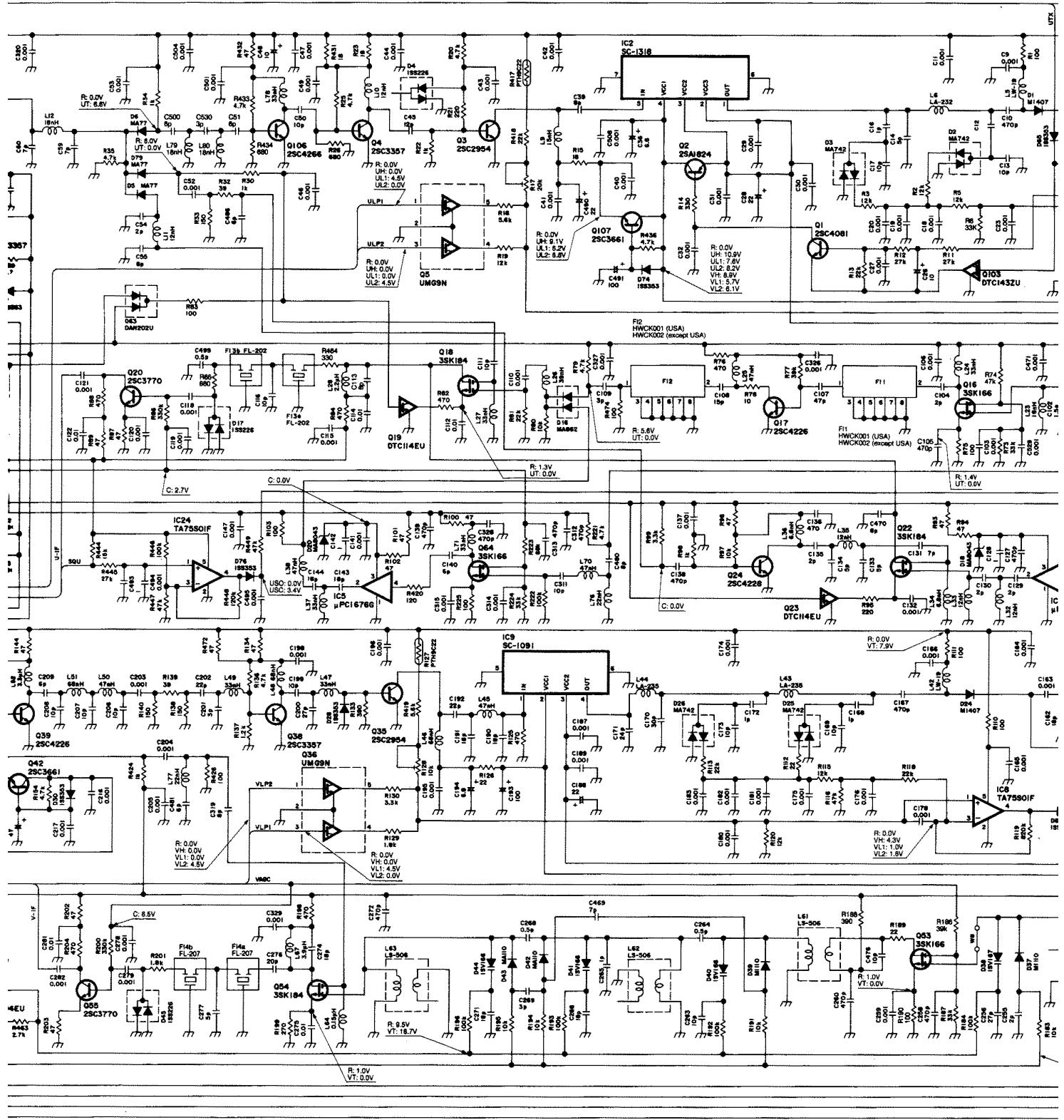


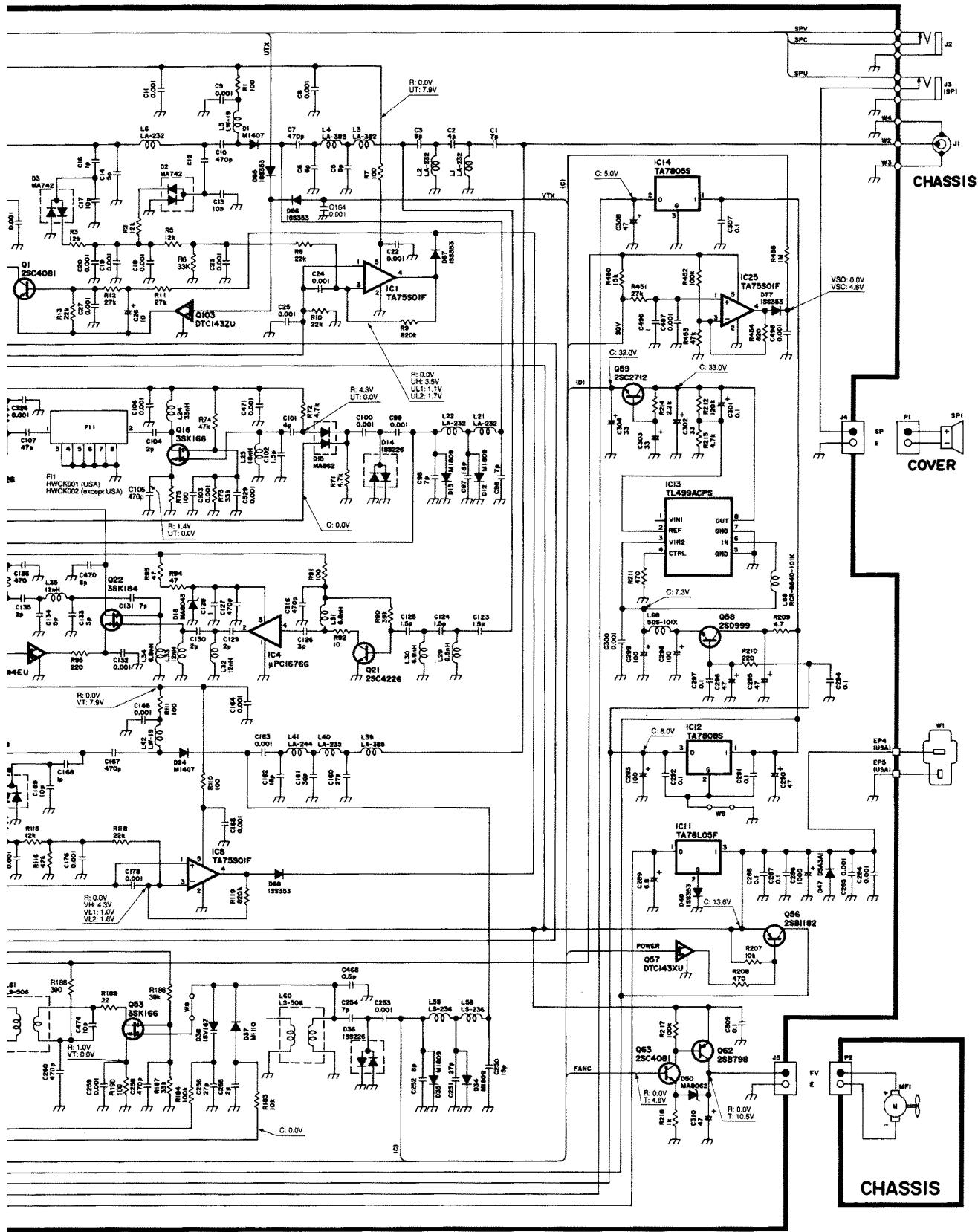
## MAIN UNIT

R: RX  
 T: TX  
 C: COMMON  
 VT: VHF-TX  
 VH: VHF-HI TX  
 VL1: VHF-L01 TX  
 VL2: VHF-L02 TX  
 VSO: VHF-SQL OPEN  
 VSC: VHF-SQL CLOSE  
 UT: UHF-TX  
 UH: UHF-HI TX  
 UL1: UHF-L01 TX  
 UL2: UHF-L02 TX  
 USO: UHF-SQL OPEN  
 USC: UHF-SQL CLOSE









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